Technology leads Intelligent life

Technical & Service Manual

MINI ARV

All DC Inverter T1

ARV-H080/NR1
ARV-H100/NR1
ARV-H120/NR1
ARV-H140/NR1
ARV-H160/NR1

ARV-H120/SR1DCS7
ARV-H140/SR1DCS7
ARV-H160/SR1DCS7
ARV-H140/SR1DCSA
ARV-H160/SR1DCSA
ARV-H220/SR1DCS7
ARV-H260/SR1DCS7

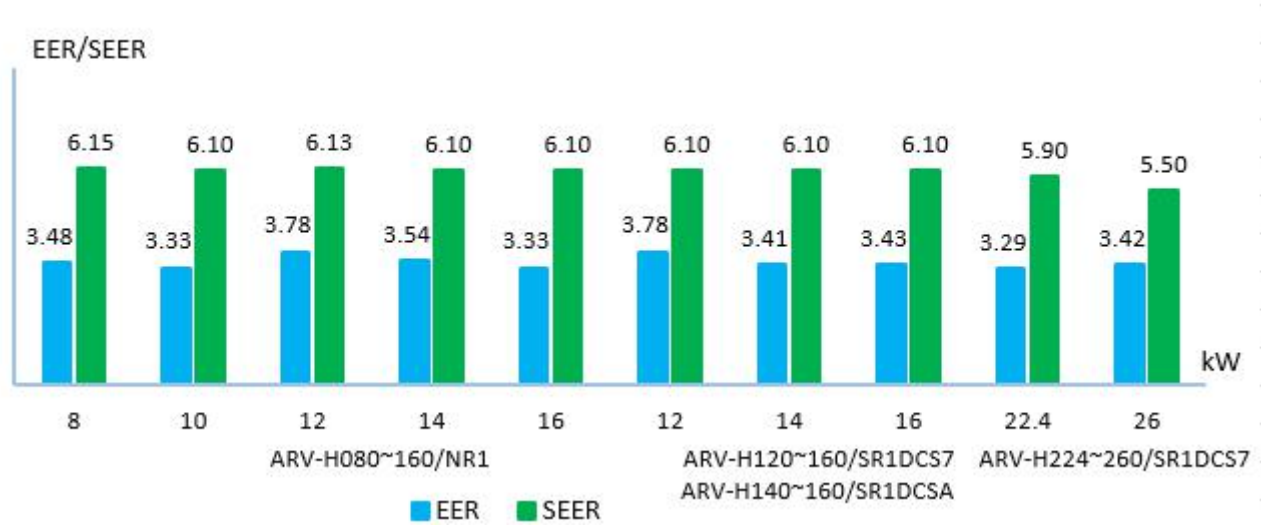
CONTENT

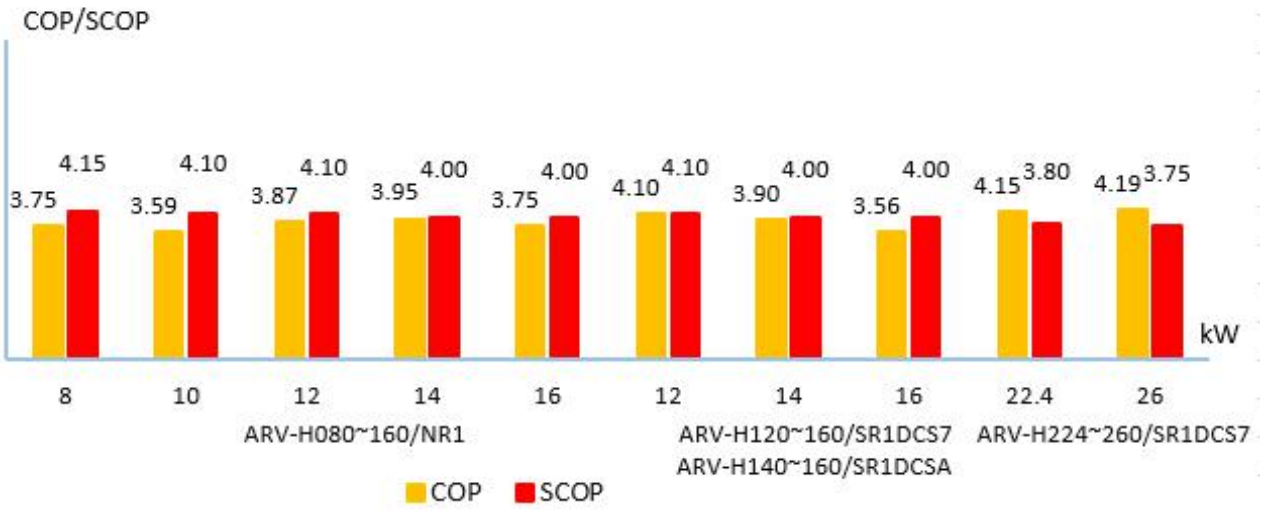
Part1 General Information

1.Product features and benefits

1.1 High EER/COP energy saving

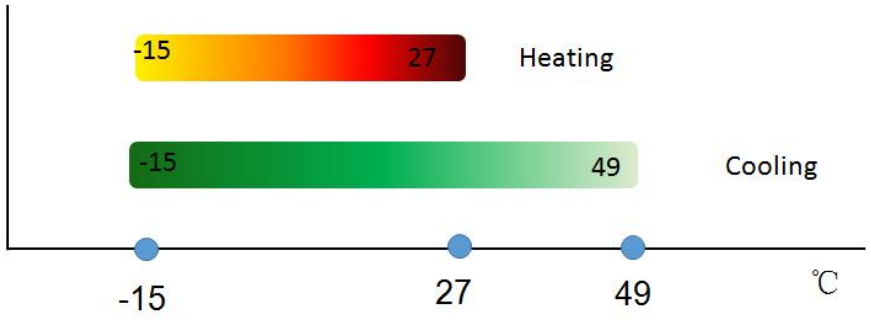
High EER/COP means the same capacity but the lower power input, Lower power consumption, lower cost.





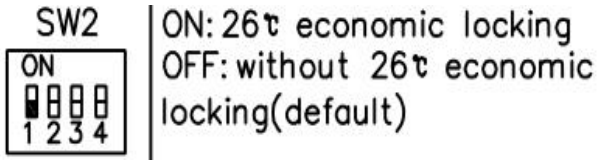
1.2 Wide operation range

Operates stably under extreme conditions ranging from - 15 to 49.



1.3 26℃ economic locking

All indoor units will run as energy saving mode state.



1.4 Silent Mode-ODU

About 3 dB reduce than normal mode, Little influence with your neighbors.

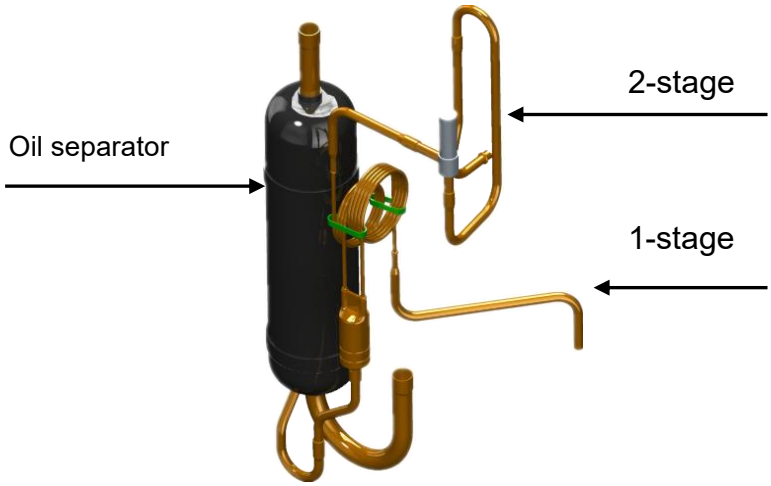
1.5 Refrigerant cooling

Resulted in reduce air flow resistance and ensures stability of PCB temperature.

1.6 2 -stage oil return

1-stage capillary oil return: Normal environment high efficiency and low consumption.

2-stage solenoid valve oil return: Poor environment Guarantee oil return, high efficiency and reliability.



1.7 Auxiliary heating belt

Auxiliary heating belt can increase compressor oil temperature in the winter, make sure oil not freeze to protect compressor

1.8 Intelligent defrosting

AUX intelligent defrosting technology, extend the heating operation and decrease the frequency of defrosting. Result in stable room temperature, offer comfort life

1.9 Diversification of installation

A various of indoor units can be connected together, 2~9 indoor units can be freely combined together in one systems. So Mini VRF is the best choose for some place which had 2 ~ 9 rooms.

1.10 Automatic address setting

After install indoor and outdoor unit , Power on the system , can set SW2 -2 to ON , means you had chosen the auto addressing function ,then the system will auto distribute the indoor address instead of manual setting , more convenient for commissioning .

2. Product lineup

2.1 Outdoor unit

Appearance	Capacity (cooling/ heating)	Power	Model
	8/9	220-240V ~ 50&60HZ	ARV-H80/NR1
	10/11.5		ARV-H100/NR1
	12.3/13.2		ARV-H120/NR1
	14/16		ARV-H140/NR1
	16/18		ARV-H160/NR1
	12.3/14	380-415V/3N ~ 50&60HZ	ARV-H120/SR1DCS7
	14/16		ARV-H140/SR1DCS7 ARV-H140/SR1DCSA
	16/18		ARV-H160/SR1DCS7 ARV-H160/SR1DCSA
	22.4/24.5		ARV-H220/SR1DCS7
	26.0/28.5		ARV-H260/SR1DCS7

2.2 Indoor unit

※please refer to indoor units technical manual

Part2 Outdoor Engineering Data

1. Specifications

※ Please refer to EXCEL

2. Capacity table

ARV-H80/NR1、ARV-H100/NR1、ARV-H120/NR1、ARV-H140/NR1、ARV-H160/NR1

ARV-H120/SR1DCS7、ARV-H140/SR1DCS7、ARV-H160/SR1DCS7

ARV-H140/SR1DCSA、ARV-H160/SR1DCSA

ARV-H224/SR1DCS7、ARV-H260/SR1DCS7

※ Cooling and Heating capacity table see another handbook in detail

※ The specifications are subject to change without prior notice. Final specifications please refer to teachnical specification provided by sales representative

3. Connection ratio

Connection ratio is 50~130%

$$\frac{\sum \text{Total capacity of indoor units (one system)}}{\sum \text{Capacity of outdoor units(one system)}} = \text{Connection ration}$$

4. Long Piping Length

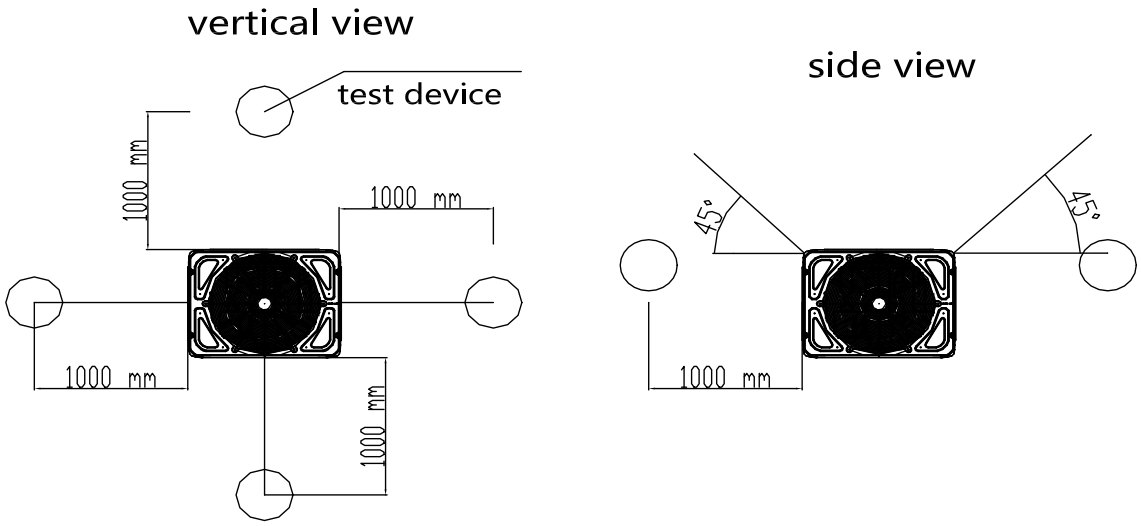
※ Please refer to Installation & Operation Manual

5. Sound level

1. The operating condition are assumed to be standard(JIS Condition).
2. These operating values were obtained in a dead room (conversion values).

Sound level will vary depending on a range of factors such as the construction (acoustic absorption coefficient) of the particular room in which the equipment installed.

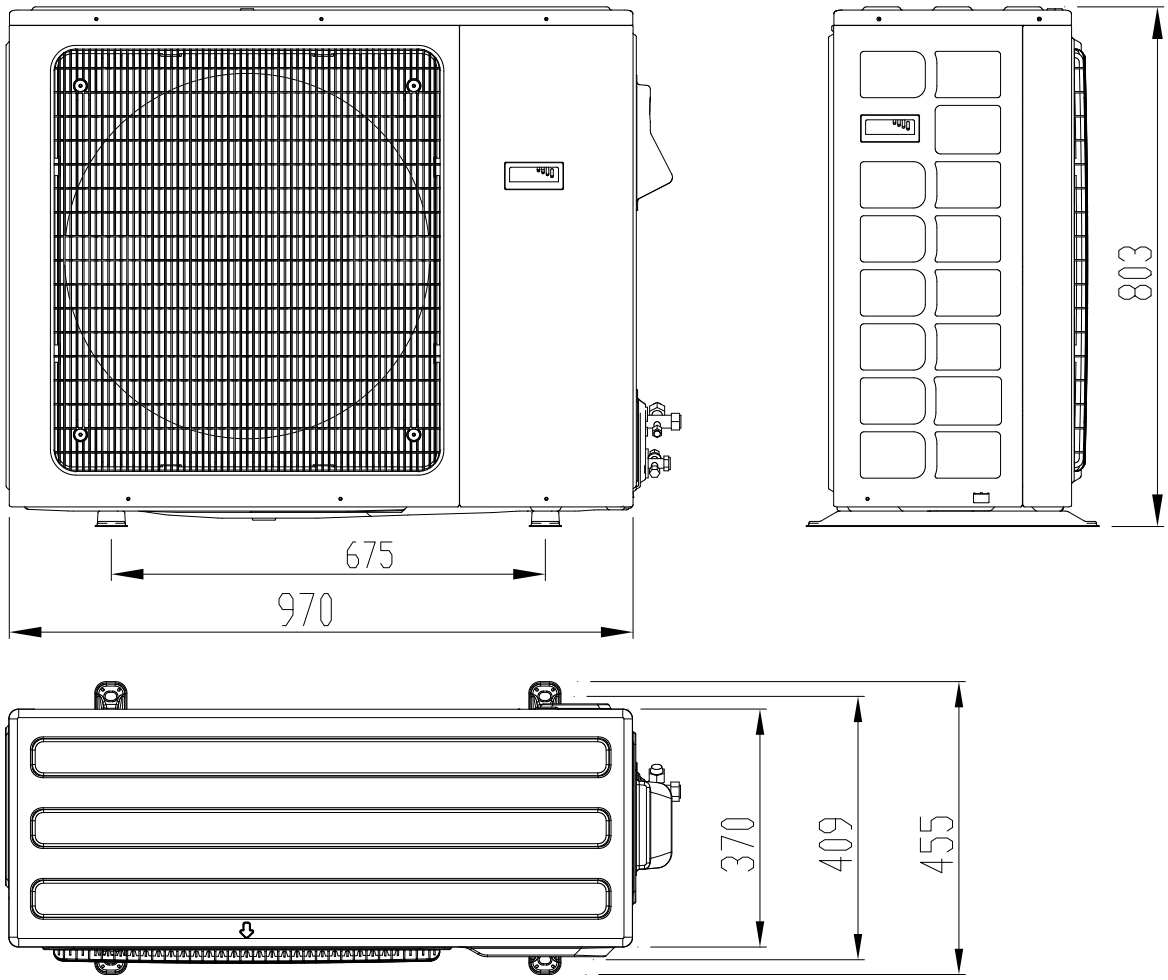
3. The result is the biggest one of four testing device.
4. Test height (Unit height +1)/2m,horizontal distance: 1m.



Model	Sound (dB)
ARV-H80/NR1	56
ARV-H100/NR1	56
ARV-H120/NR1	57
ARV-H140/NR1	57
ARV-H160/NR1	57
ARV-H120/SR1DCS7	56
ARV-H140/SR1DCS7 **ARV-H140/SR1DCSA**	57
ARV-H160/SR1DCS7 **ARV-H160/SR1DCSA**	57
ARV-H224/SR1DCS7	62
ARV-H260/SR1DCS7	62

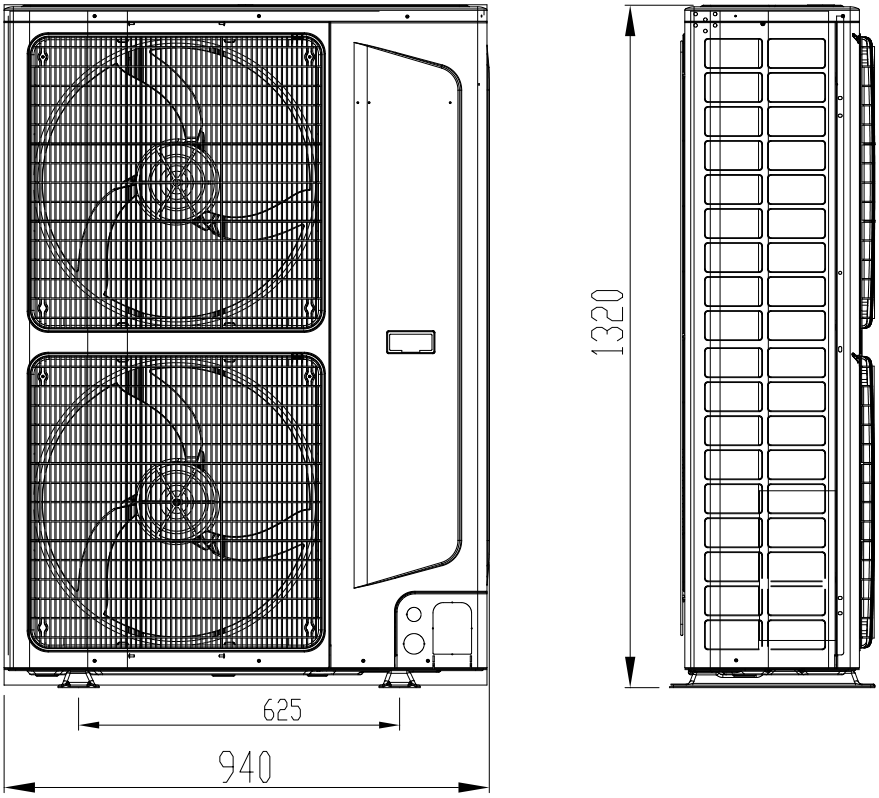
6. Dimensions

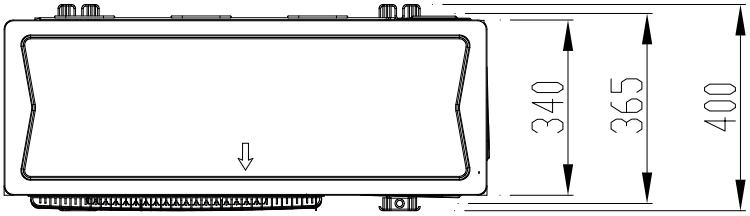
6.1 ARV-H80/NR1 ARV-H100/NR1



Model	Wideth	Depth	Height
ARV-H80/NR1	970	370	803
ARV-H100/NR1	970	370	803

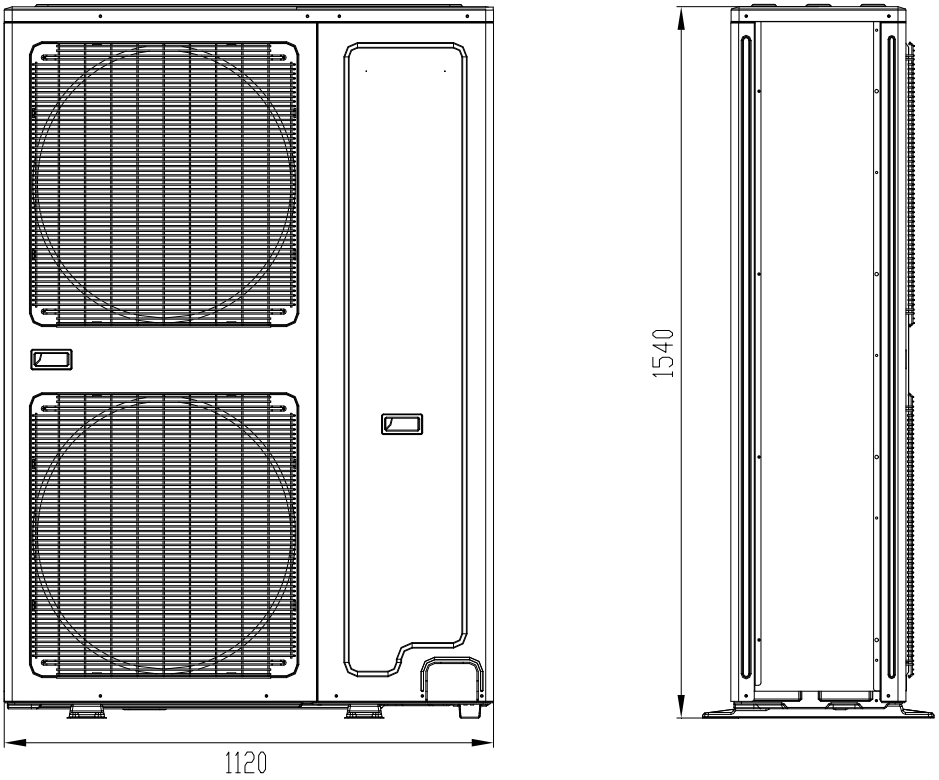
6.2 ARV-H120/NR1、ARV-H140/NR1、ARV-H160/NR1 、ARV- H120/SR1DCS7、ARV-H140/SR1DCS7、ARV- H140/SR1DCSA、ARV- H160/SR1DCS7、ARV- H160/SR1DCSA





Model	Wideth	Depth	Height
ARV-H120/NR1	940	340	1320
ARV-H140/NR1	940	340	1320
ARV-H160/NR1	940	340	1320
ARV- H120/SR1DCS7	940	340	1320
ARV- H140/SR1DCS7 ARV- H140/SR1DCSA	940	340	1320
ARV- H160/SR1DCS7 ARV- H160/SR1DCSA	940	340	1320

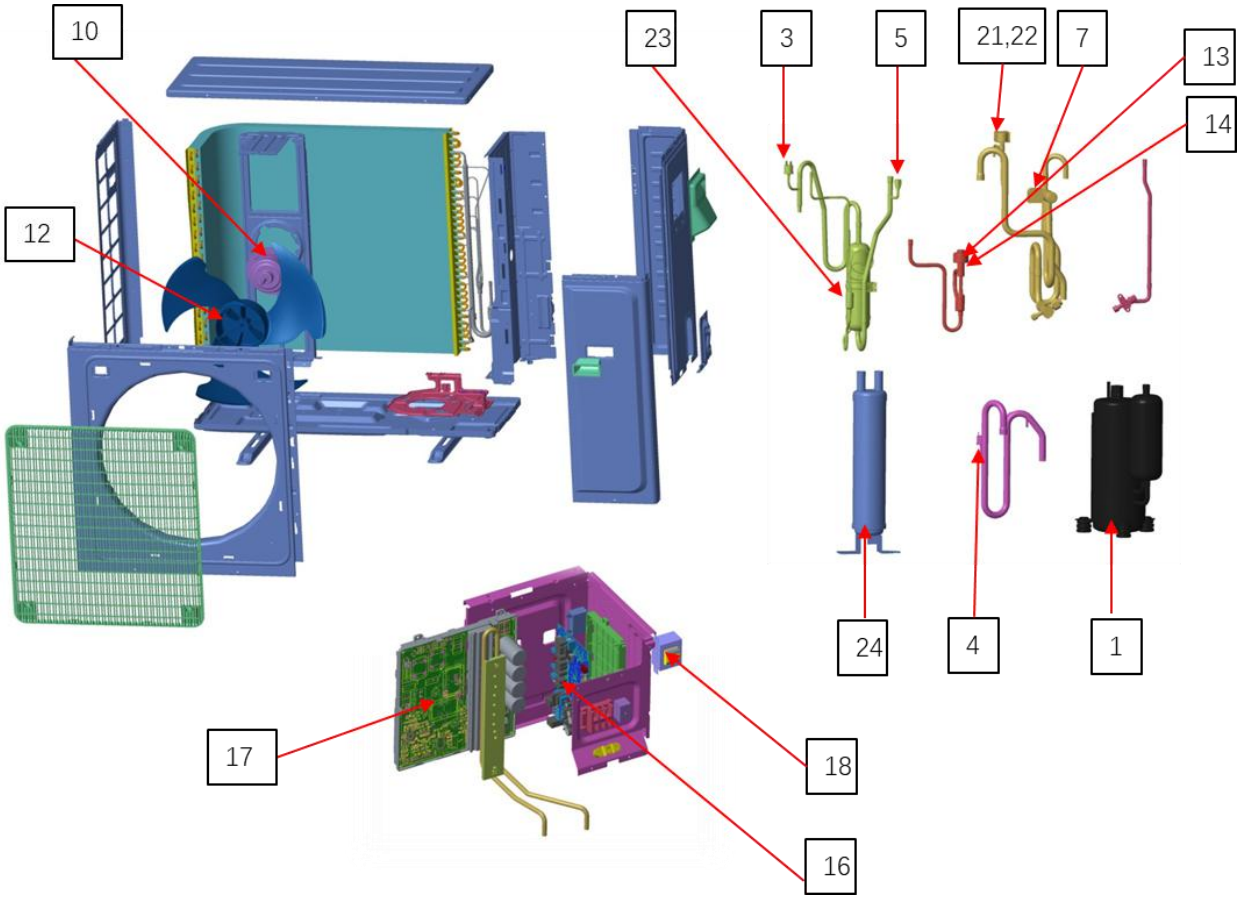
6.3 ARV- H220/SR1DCS7、ARV- H260/SR1DCS7



Model	Wideth	Depth	Height
ARV- H220/SR1DCS7	1120	400	1540
ARV- H260/SR1DCS7	1120	400	1540

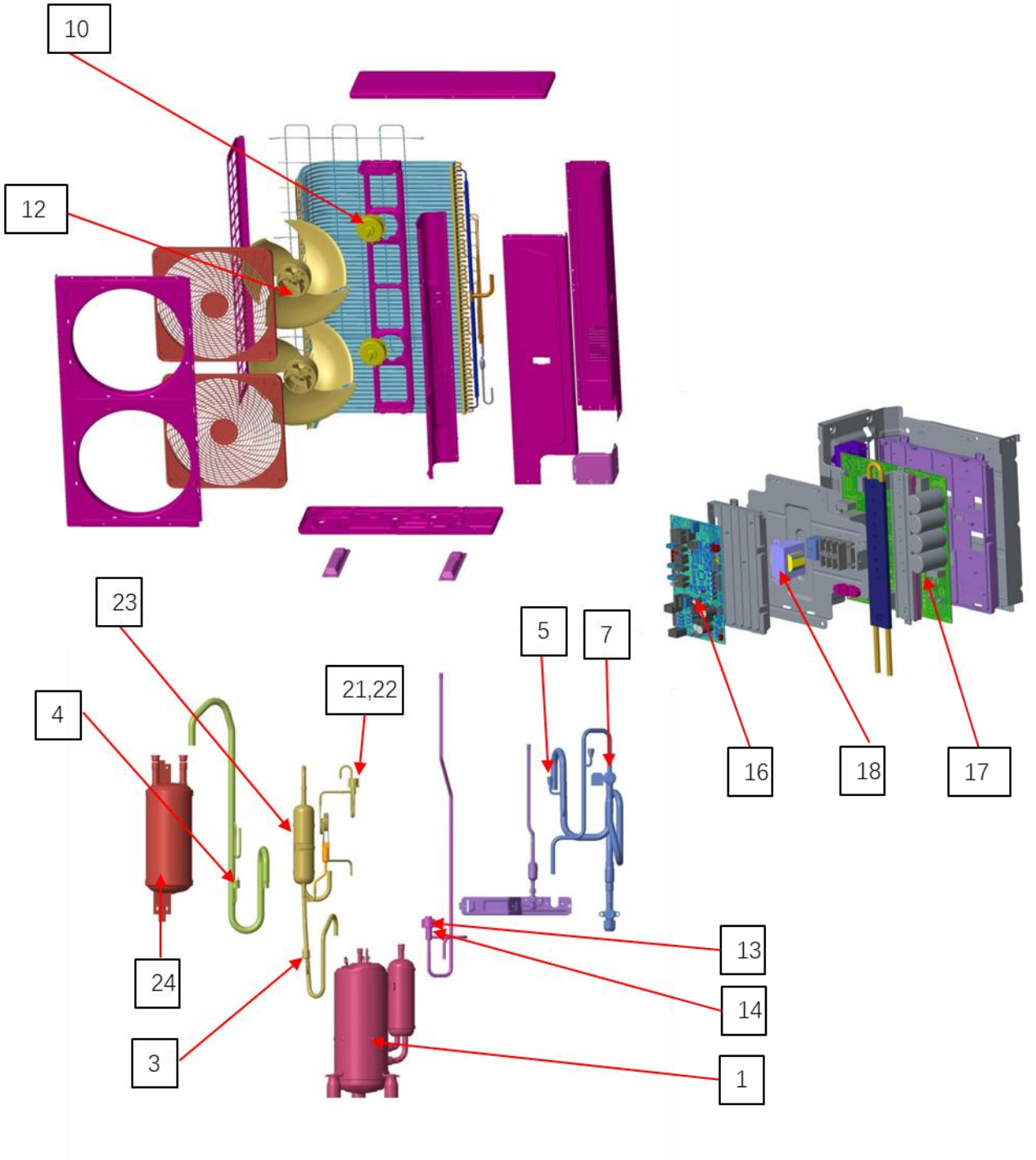
7. Explode View

ARV-H80/NR1、ARV-H100/NR1



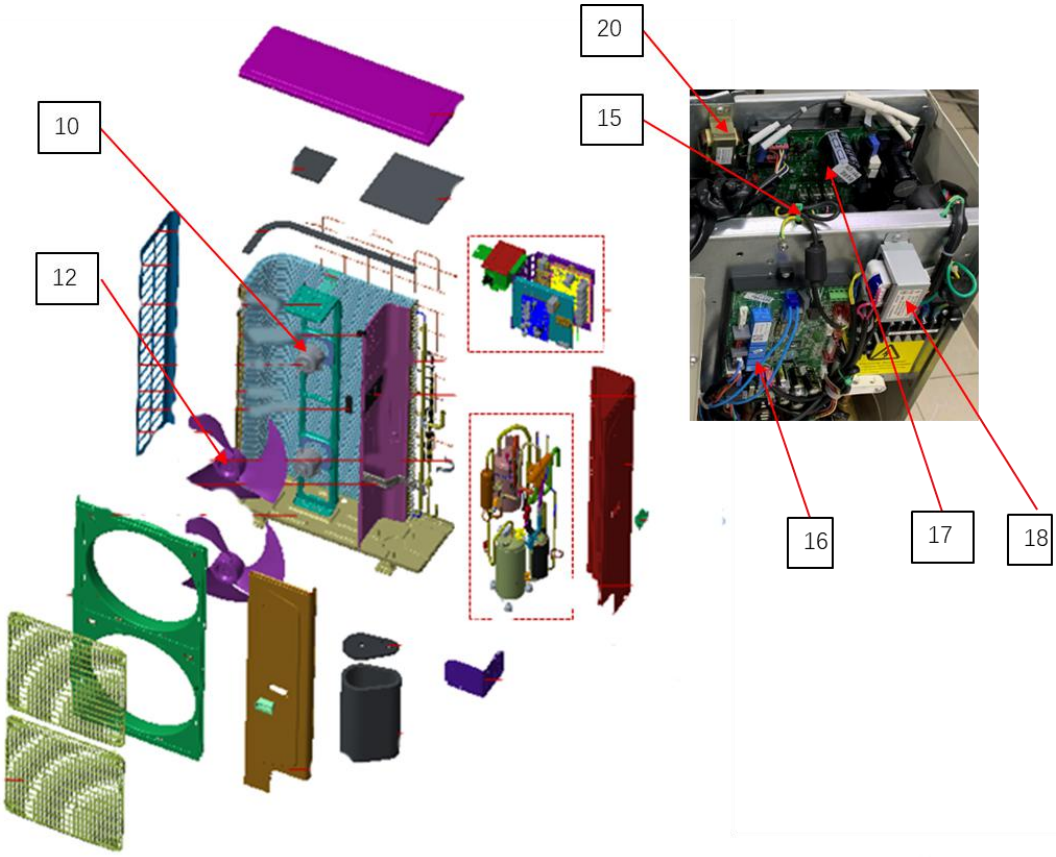
Spare Parts				
NO	(EN)	Code	Chinese Description	Qty
1	Compressor	16438004000112	压缩机 ATF250D22UMT(直流变频)(美芝)	1
2	Compressor capacitor	—	—	—
3	High pressure switch	16442024000038	高压开关 YK-4.2/3.3(弯管)	1
4	low pressure switch	16442024000004	低压开关 H20PS C 0.15/0.05(弯管)	1
5	High pressure sensor	16442026000013	压力传感器 35CP02-06 L=600	1
6	low pressure sensor	—	—	—
7	Four way valve body (Inclusion coil)	16441008000039	四通换向阀 DHF11/铜/直口/220V/850/端子	1
8	Four way valve body	—	—	—
9	Four way valve coil	—	—	—
10	Fan motor	16430033000043	室外直流电机 D-310-120-8A 310V/内置 卧龙	1
11	Fan capacitor	—	—	—
12	Fan	11320009000061	R 轴流风叶新 3P 550*124 通透蓝 AS 全新料	1
13	EXV Body	16441014000026	(ROHS)电子膨胀阀阀体 UKV-32D61	1
14	EXV coil	16426093000010	电子膨胀阀线圈 UKV-A602 L=600 带锁扣	1
15	Control assembly	—	—	—
16	Main PCB	11222542000120	CJ 控制板 DLW-BP-3F4(4-10P)(小多联)-E3(SY)	1
17	Driver Modular assembly	11222030000020	散热器模块组件 QD-12201F(DA250)-E1(SY)	1
18	Transformer	16422005000008	(ROHS)变压器 TDB-16-B2B	1
19	AC contactor	—	—	—
20	Reactor	—	—	—
21	Solenoid value	16441012000039	电磁阀阀体 FDF2A95	1
22	Solenoid value coil	16441011000013	电磁阀线圈 电磁阀线圈 FQ-A0522G-001438-RK L==1 米	1
23	oil seperator	16442021000020	油分离器 VR160WH (7010001)	1
24	liquid and gas separator	16442023000051	气液分离器 QFQ-1.5L(φ16)	1
25	Temperature sensors group	16430007000244	温度传感器 15K/20K/50K3950XH10 白 1.4m 组合封装	1

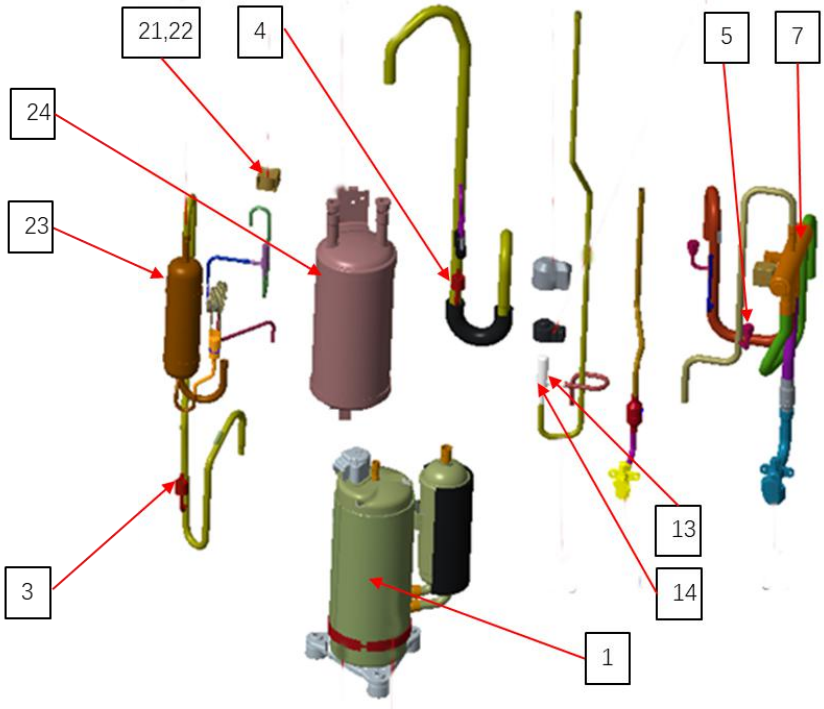
ARV-H120/NR1、ARV-H140/NR1、 ARV-H160/NR1



Spare Parts				
NO	(EN)	Code	Chinese Description	Qty
1	Compressor ARV-H120/NR1、ARV-H140/NR1	16438003000036	压缩机 QXAS-D32zX090B(附件)(直流变频)(凌达)	1
	Compressor ARV-H160/NR1	16438003000037	压缩机 QXAS-F428zX450L(附件)(直流变频)(凌达)	1
2	Compressor capacitor	—	—	—
3	High pressure switch	16442024000038	高压开关 YK-4.2/3.3(弯管)	1
4	low pressure switch	16442024000004	低压开关 H20PS C 0.15/0.05(弯管)	1
5	High pressure sensor	16426069000003	压力传感器 35CP02-31 (无线) 高压	1
6	low pressure sensor	—	—	—
7	Four way valve body (Inclusion coil)	16441008000038	四通换向阀 DHF20/铜/直口/220V/850/端子(R410a)	1
8	Four way valve body	—	—	—
9	Four way valve coil	—	—	—
10	Fan motor	11230005000043	室外直流电机 D-310-69-8 310V/内置 中英	2
11	Fan capacitor	—	—	—
12	Fan	11320009000065	R 轴流风叶 2.3P 528*158AS 全新料 (通透蓝)	2
13	EXV Body	16426092000001	电子膨胀阀阀体 3.2/UKV-32D497(h 型)	1
14	EXV coil	16426093000008	电子膨胀阀线圈 UKV-A598 L=1500 带锁扣	1
15	Control assembly	—	—	—
16	Main PCB	11222542000120	CJ 控制板 DLW-BP-3F4(4-10P)(小多联)-E3(SY)	1
17	Driver Modular assembly ARV-H120/NR1、ARV-H140/NR1	11222030000017	散热器模块组件 QD-12302F(D32)(单板交错)-E1(SY)	1
	Driver Modular assembly ARV-H160/NR1	11222030000016	散热器模块组件 QD-12302F(F428)(单板交错)-E1(SY)	1
18	Transformer	16422005000008	(ROHS)变压器 TDB-16-B2B	1
19	AC contactor	—	—	—
20	Reactor	—	—	—
21	Solenoid value	16441012000039	电磁阀阀体 FDF2A95	1
22	Solenoid value coil	16441011000013	电磁阀线圈 电磁阀线圈 FQ-A0522G-001438-RK L==1 米	1
23	oil seperator	16442021000020	油分离器 VR160WH (7010001)	1
24	liquid and gas separator	16442023000048	(ROHS)气液分离器 QFQ-3.3L(双挂钩)	1
25	Temperature sensors group	16430007000244	温度传感器 15K/20K/50K3950XH10 白 1.4m 组合封装	1

ARV- H120/SR1DCS7、ARV- H140/SR1DCS7、ARV- H140/SR1DCSA、ARV- H160/SR1DCS7、ARV- H160/SR1DCSA

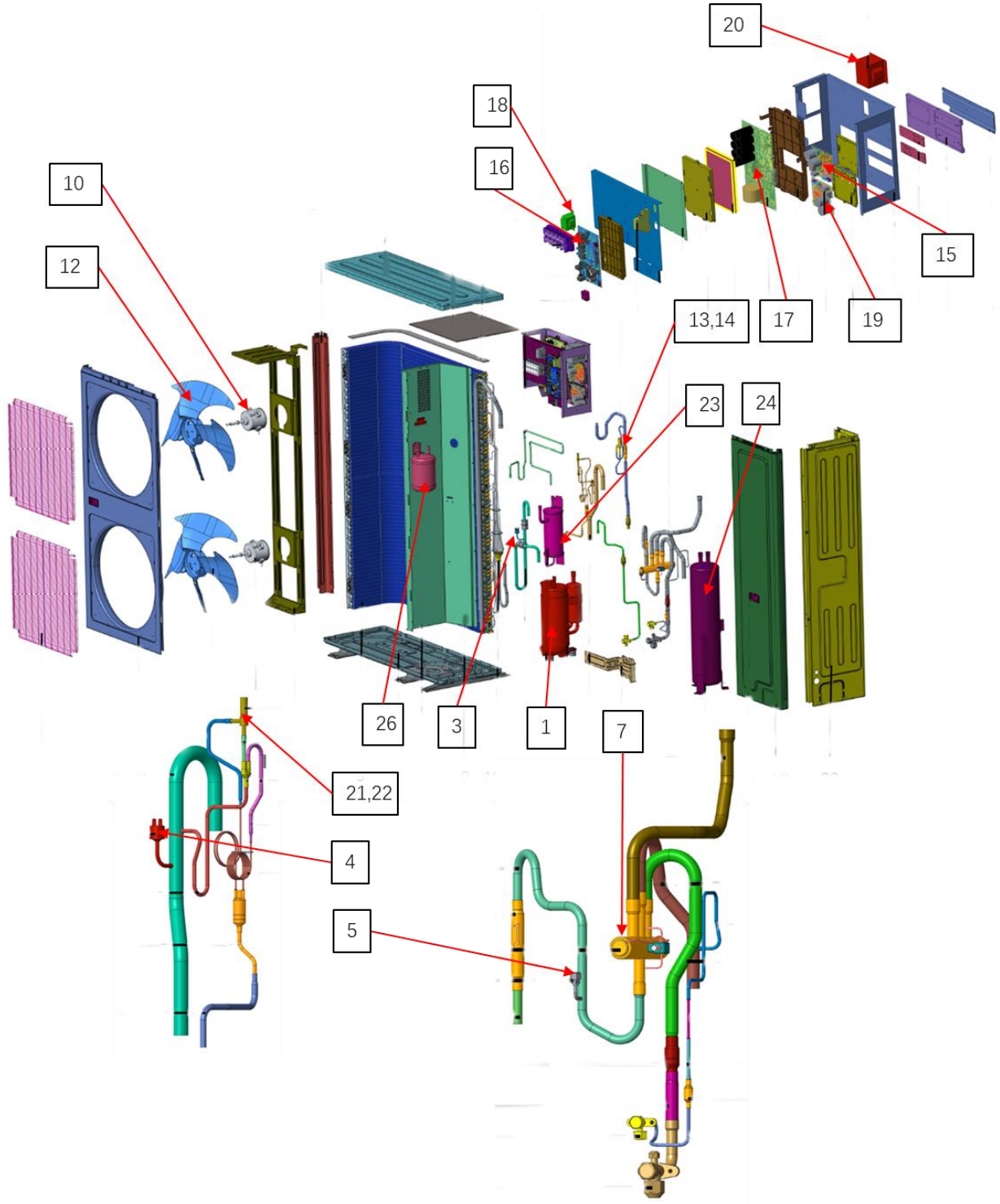




Spare Parts				
NO	(EN)	Code	Chinese Description	Qty
1	Compressor ARV- H140/SR1DCS7 ARV- H140/SR1DCSA ARV- H160/SR1DCS7 ARV- H160/SR1DCSA	16438003000047	压缩机 KTF400D66UMVA(附件)(美芝)	1
	Compressor ARV- H120/SR1DCS7	16438004000118	压缩机 KTF310D43UMT	1
2	Compressor capacitor	—	—	—
3	High pressure switch ARV- H120/SR1DCS7 ARV- H140/SR1DCS7 ARV- H160/SR1DCS7	16442024000038	高压开关 YK-4.2/3.3(弯管)	1
	High pressure switch ARV- H140/SR1DCSA ARV- H160/SR1DCSA	16426068000002	高压开关 YK-4.2/3.3(弯管)/以色列	1
4	low pressure switch ARV- H120/SR1DCS7 ARV- H140/SR1DCS7 ARV- H160/SR1DCS7	16442024000004	低压开关 H20PS C 0.15/0.05(弯管)	1
	low pressure switch ARV- H140/SR1DCSA ARV- H160/SR1DCSA	16426068000001	低压开关 H20PS C 0.15/0.05 弯管/以色列	1
5	High pressure sensor	16426069000003	压力传感器 35CP02-31 (无线) 高压	1
6	low pressure sensor	—	—	—
7	Four way valve body (Inclusion coil) ARV- H120/SR1DCS7 ARV- H140/SR1DCS7 ARV- H160/SR1DCS7	16441008000038	四通换向阀 DHF20/铜/直口/220V/850/端子(R410a)	1
	Four way valve body (Inclusion coil) ARV- H140/SR1DCSA ARV- H160/SR1DCSA	16426088000001	四通换向阀 DHF20/铜/直口/220V/850/端子(以色列)	1
8	Four way valve body	—	—	—
9	Four way valve coil	—	—	—
10	Fan motor	16430001000583	直流电机 CW100A-ZL 松下	2
11	Fan capacitor	—	—	—
12	Fan	11320009000065	R 轴流风叶 2.3P 528*158AS 全新料 (通透蓝)	2
13	EXV Body	16426092000001	电子膨胀阀阀体 3.2/UKV-32D497(h 型)	1
14	EXV coil	16426093000008	电子膨胀阀线圈 UKV-A598 L=1500 带锁扣	1
15	Filter board	11222548000003	CJ 滤波板 LB-4312-1(SY)	1
16	Main PCB ARV- H120/SR1DCS7 ARV- H140/SR1DCS7 ARV- H160/SR1DCS7	11222542000128	CJ 控制板 DLW-BP-3F4(3-10P)(小多联)-E4(SY)	1
	Main PCB ARV- H140/SR1DCSA ARV- H160/SR1DCSA	11222542000134	CJ 控制板 DLW-BP-3F4（3-10P）(小多联)（以色列）-E4(SY)	1
17	Driver Modular assembly	11222543000044	CJ 模块板 QD-33322F（美芝 KTF400D）三相小多联-1(SY)	1
18	Transformer	16422005000008	(ROHS)变压器 TDB-16-B2B	1
19	AC contactor	—	—	—
20	Reactor	11330034000012	R 电抗器 DK20-5.2-50 TR	3
21	Solenoid value	16441012000039	电磁阀阀体 FDF2A95	1
22	Solenoid value coil	16441011000013	电磁阀线圈 电磁阀线圈	1

			FQ-A0522G-001438-RK L==1 米	
23	oil seperator	16442021000020	油分离器 VR160WH (7010001)	1
24	liquid and gas separator	16442023000053	气液分离器 QFQ-3.3L(双挂钩)(进吸气管口斜切)	1
25	Temperature sensors group	16430007000244	温度传感器 15K/20K/50K3950XH10 白 1.4m 组合封装	1

ARV- H220/SR1DCS7、ARV- H260/SR1DCS7



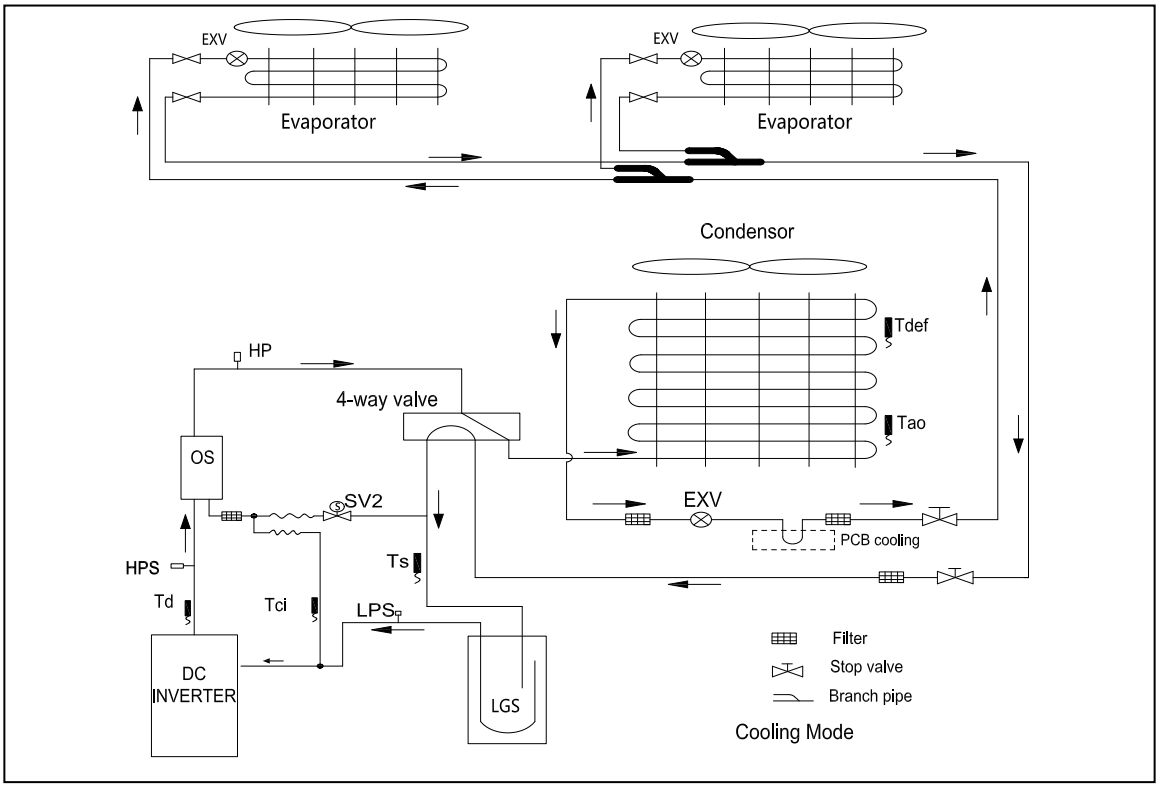
Spare Parts				
NO	(EN)	Code	Chinese Description	Qty
1	Compressor	16438003000050	压缩机 LNB65FAEMC	1
2	Compressor capacitor	—	—	—
3	High pressure switch	16442024000038	高压开关 YK-4.2/3.3(弯管)	1
4	low pressure switch	16442024000004	低压开关 H20PS C 0.15/0.05(弯管)	1
5	High pressure sensor	16442026000013	压力传感器 35CP02-06 L=600	1

6	low pressure sensor	—	—	—
7	Four way valve body (Inclusion coil)	16325002000724	四通换向阀组件 SHF-H35672-003(L=1200)	1
8	Four way valve body	—	—	—
9	Four way valve coil	—	—	—
10	Fan motor	16430034000011	室外直流电机 CW170A-ZL 310V/外置	2
11	Fan capacitor	—	—	—
12	Fan	16444008000045	轴流风叶 φ560×169	2
13	EXV Body	16426092000001	电子膨胀阀阀体 3.2/UKV-32D497(h 型)	1
14	EXV coil	16426093000010	电子膨胀阀线圈 UKV-A602 L=600 带锁扣	1
15	Filter board	11222548000005	CJ 滤波板 LB-4318-1(SY)CJ	1
16	Main PCB	11222542000128	CJ 控制板 DLW-BP-3F4(3-10P)(小多联)-E4(SY)	1
17	Driver Modular assembly	11222030000033	散热器模块组件 QD-3330(三菱 LNB65FAEMC)改压机 -C2(SY)	1
18	Transformer	16422005000008	(ROHS)变压器 TDB-16-B2B	1
19	Fan drive board	11222543000042	CJ 模块板 QD-12121F200W 风机驱动-2(SY)	2
20	Reactor	16430013000009	电抗器 DK-2mH-40A(L=440)	1
21	Solenoid value	16441012000039	电磁阀阀体 FDF2A95	1
22	Solenoid value coil	16441011000013	电磁阀线圈 电磁阀线圈 FQ-A0522G-001438-RK L==1 米	1
23	oil seperator	16426072000002	油分离器 10P(R410a)(挂式)	1
24	liquid and gas separator	16442023000044	气液分离器 QFQ-12.5L	1
25	Temperature sensors group	16430007000253	温度传感器 15K/20K/50K3950XH10 白 1.5m 组合封装	1
26	Liquid storage tank	16442020000018	储液器 2.6L	1

Part3 Refrigerant Circuit

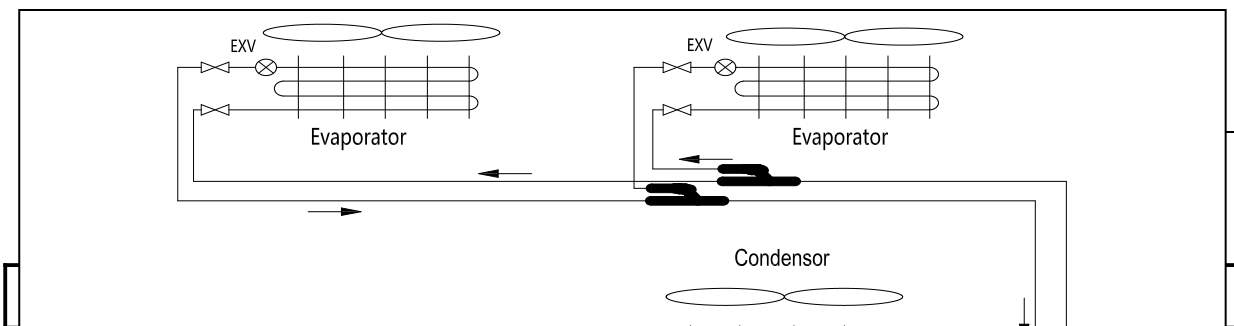
1.Piping diagrams

1.1 Cooling Mode



Comp.	Component description	Comp.	Component description
Td	Exhaust temperature sensor	LGS	Gas-liquid separator
HPS	High pressure switch	Ts	Suction temperature sensor
OS	Oil separator	EXV	Electronic expansion valve
HP	High pressure sensor	Tdef	Defrost temperature sensor
SV2	Oil return valve	Tao	Outside environment temperature sensor
Tci	Oil temperature sensor		
LPS	Low pressure switch		

1.2 Heating Mode



Td	Exhaust temperature sensor	LPS	Low pressure switch
HPS	High pressure switch	LGS	Gas-liquid separator
OS	Oil separator	Ts	Suction temperature sensor
HP	High pressure sensor	EXV	Electronic expansion valve
SV2	Oil return valve	Tdef	Defrost temperature sensor
Tci	Oil temperature sensor		
Tao	Outside environment temperature sensor		

Part4 Installation

※ Please refer to the installation & operation manual

Part5 Commissioning

1. Preparatory work

1.1 Inspection and confirmation before commissioning

✧ Confirm that refrigeration piping and communication wire of indoor and outdoor units have been connected to the same refrigeration system in order avoid unnecessary malfunctions.

✧ Confirm power voltage is within ±10% rated voltage.

✧ Confirm that the power wire and control wire are correctly connected, the power phase sequence of outdoor unit is corrected, and the outdoor unit can detect each indoor unit.

✧ Confirm wired controller is properly connected.

✧ Confirm all units have passed nitrogen pressure-keeping test for 24 hours.

✧ Confirm the system has been carried out vacuum drying and charged with refrigeration as required.

1.2 Preparation before start up

✧ Turn on power switches of outdoor unit in advance, and keep connected for a minimum of 8 hours to ensure refrigerant oil is sufficiently heated.

✧ Turn on all valves. If valves are not fully open unit may be damaged.

✧ All dial switches of indoor / outdoor units have been set according to the technical requirements.

1.3 Commissioning

Inspection list of trial run:

✧ Confirm the fan impeller is rotating according to its intended route and turns smoothly.

✧ Check for abnormal noise during operation of refrigerant system and compressor.

✧ Confirm drainage is smooth and its lift pump is operational.

✧ Confirm operating current is within the allowed range.

✧ Confirm each operating parameter is within the range permitted by the equipment.

Note: Separately test cooling mode and heating mode to judge the stability and reliability of the system.

1.4 Refrigerant leakage caution

This air conditioner adopts R410A as refrigerant, which is safe and noncombustible.

R410A critical thickness: 0.3kg/m3 (Critical thickness: the max thickness of Freon without any harm to person).

Calculate the critical thickness through following steps, and take necessary actions.

1) Calculate the refrigerant charge volume A, A= factory charge volume + additional charge volume
2) Calculate the indoor area volume (B) (as the minimum volume)
3) Calculate the refrigerant thickness, A/B ≤ critical thickness 0.3kg/$m^{3.}$

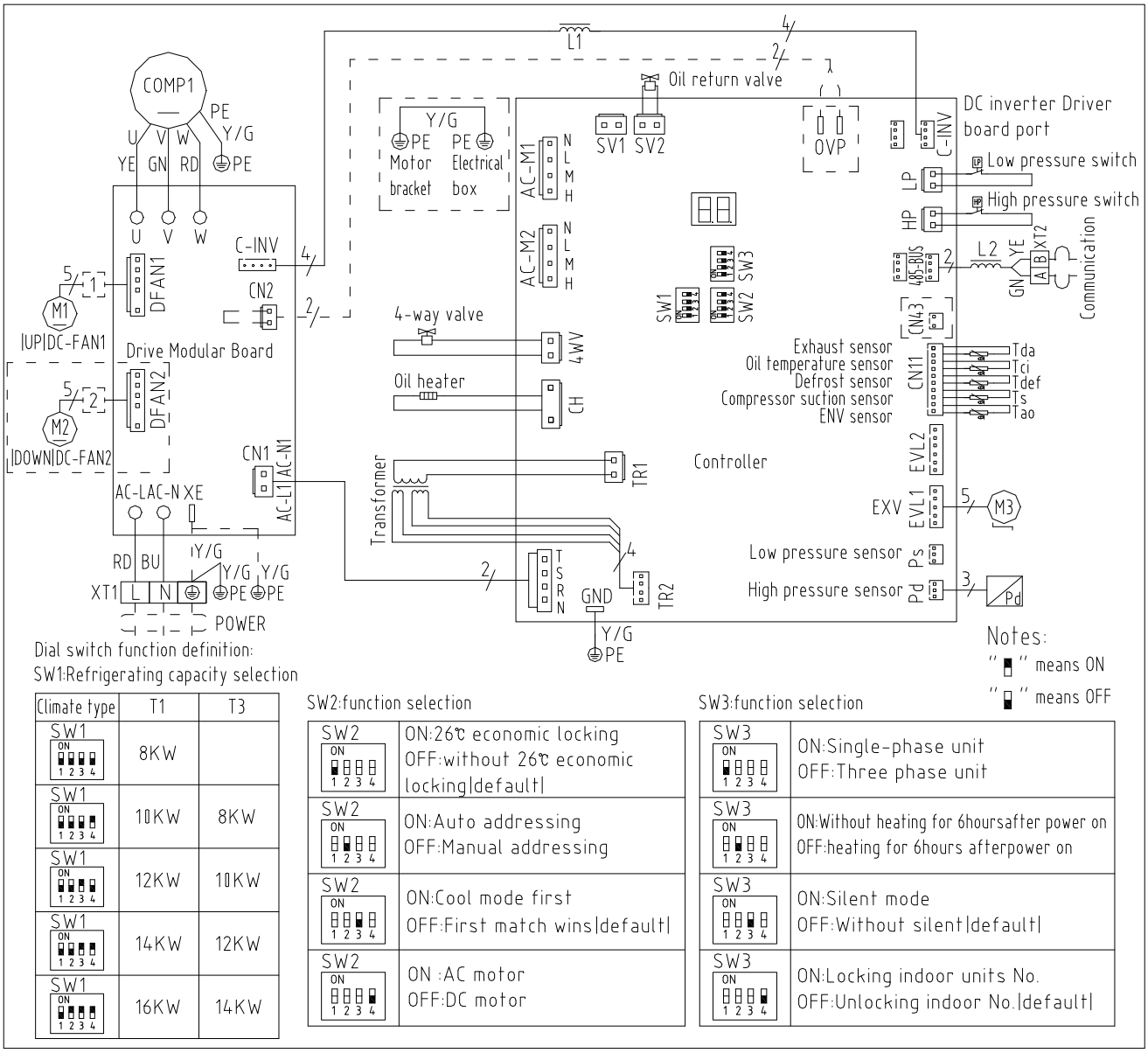
Note:

In winter, supply power 6 hours in advance for initial operation so that crankshaft case can be preheated in advance.

In winter, after main power supply is interrupted for 6 hours, conduct trial operation again only after 2.5 hours of power-on.

2.Electrical schematic diagram

2.1 ARV-H80/NR1、ARV-H100/NR1、ARV-H120/NR1、ARV-H140/NR1、ARV-H160/NR1



Dial switch function definition:

SW1:Refrigerating capacity selection

Climate type	T1	T3
SW1	8KW	
SW1	10KW	8KW
SW1	12KW	10KW
SW1	14KW	12KW
SW1	16KW	14KW

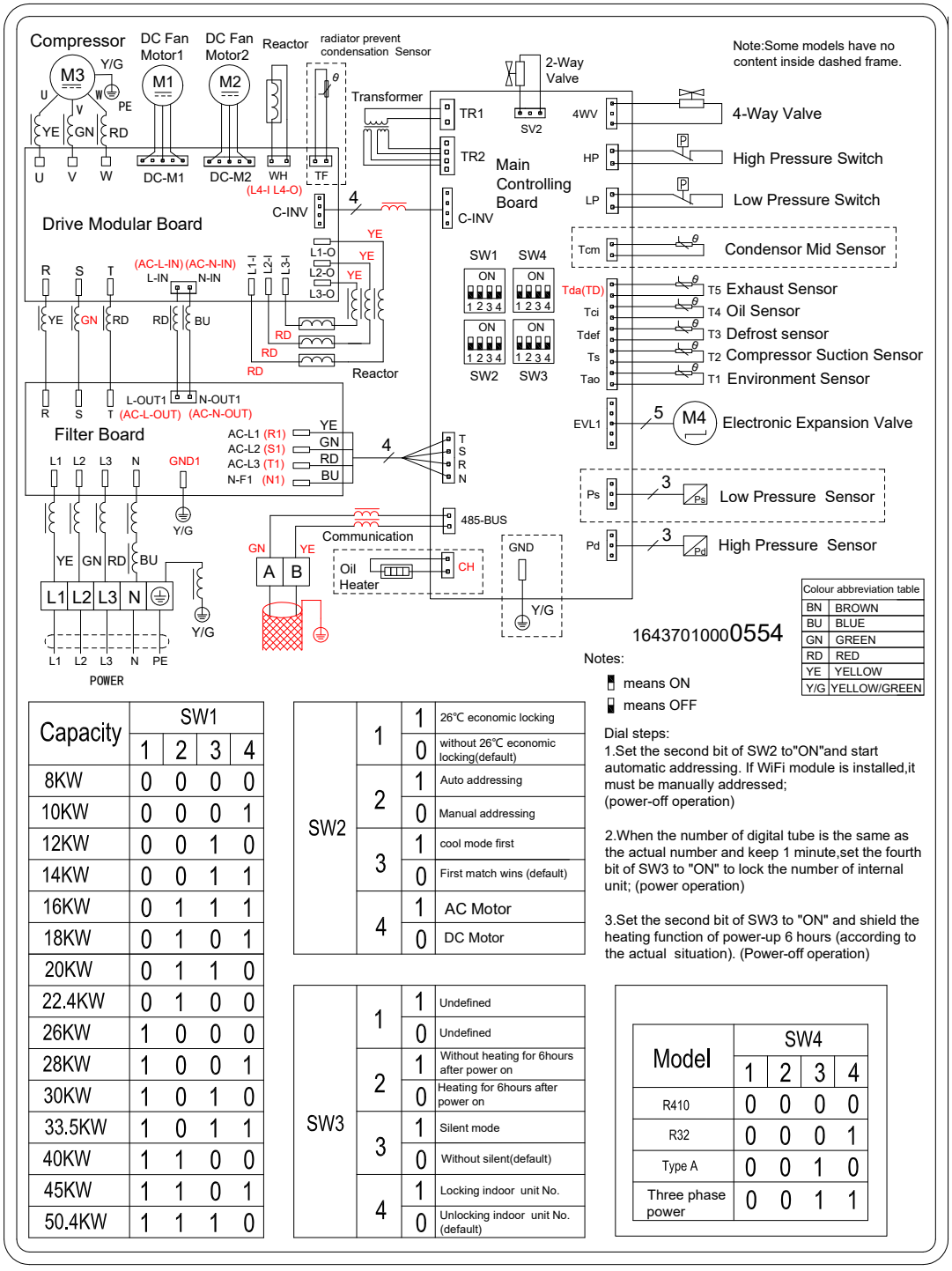
SW2:function selection

SW2	ON:26℃ economic locking OFF:without 26℃ economic locking|default|
SW2	ON:Auto addressing OFF:Manual addressing
SW2	ON:Cool mode first OFF:First match wins|default|
SW2	ON :AC motor OFF:DC motor

SW3:function selection

SW3	ON:Single-phase unit OFF:Three phase unit
SW3	ON:Without heating for 6hoursafter power on OFF:heating for 6hours afterpower on
SW3	ON:Silent mode OFF:Without silent|default|
SW3	ON:Locking indoor units No. OFF:Unlocking indoor No.|default|

2.2 ARV- H120/SR1DCS7、ARV- H140/SR1DCS7、ARV- H140/SR1DCSA、ARV- H160/SR1DCS7、ARV- H160/SR1DCSA



Capacity	SW1			
	1	2	3	4
8KW	0	0	0	0
10KW	0	0	0	1
12KW	0	0	1	0
14KW	0	0	1	1
16KW	0	1	1	1
18KW	0	1	0	1
20KW	0	1	1	0
22.4KW	0	1	0	0
26KW	1	0	0	0
28KW	1	0	0	1
30KW	1	0	1	0
33.5KW	1	0	1	1
40KW	1	1	0	0
45KW	1	1	0	1
50.4KW	1	1	1	0

SW2	1	1	26℃ economic locking
		0	without 26℃ economic locking(default)
	2	1	Auto addressing
		0	Manual addressing
	3	1	cool mode first
		0	First match wins (default)
	4	1	AC Motor
		0	DC Motor

SW3	1	1	Undefined
		0	Undefined
	2	1	Without heating for 6hours after power on
		0	Heating for 6hours after power on
	3	1	Silent mode
		0	Without silent(default)
	4	1	Locking indoor unit No.
		0	Unlocking indoor unit No. (default)

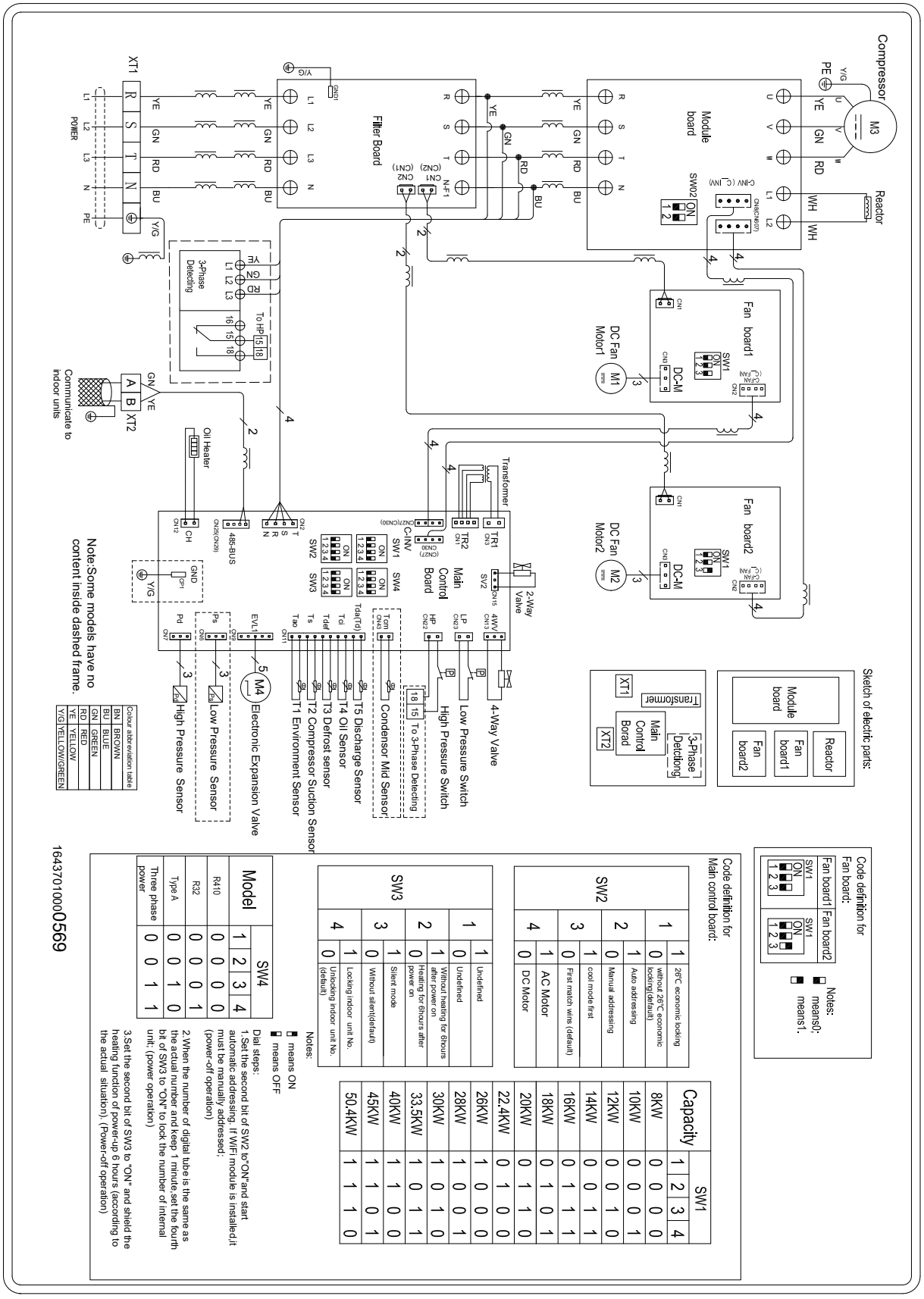
Model	SW4			
	1	2	3	4
R410	0	0	0	0
R32	0	0	0	1
Type A	0	0	1	0
Three phase power	0	0	1	1

Dial steps:
1.Set the second bit of SW2 to"ON"and start automatic addressing. If WiFi module is installed,it must be manually addressed;
(power-off operation)

2.When the number of digital tube is the same as the actual number and keep 1 minute,set the fourth bit of SW3 to "ON" to lock the number of internal unit; (power operation)

3.Set the second bit of SW3 to "ON" and shield the heating function of power-up 6 hours (according to the actual situation). (Power-off operation)

2.3 ARV- H220/SR1DCS7 ARV- H260/SR1DCS7

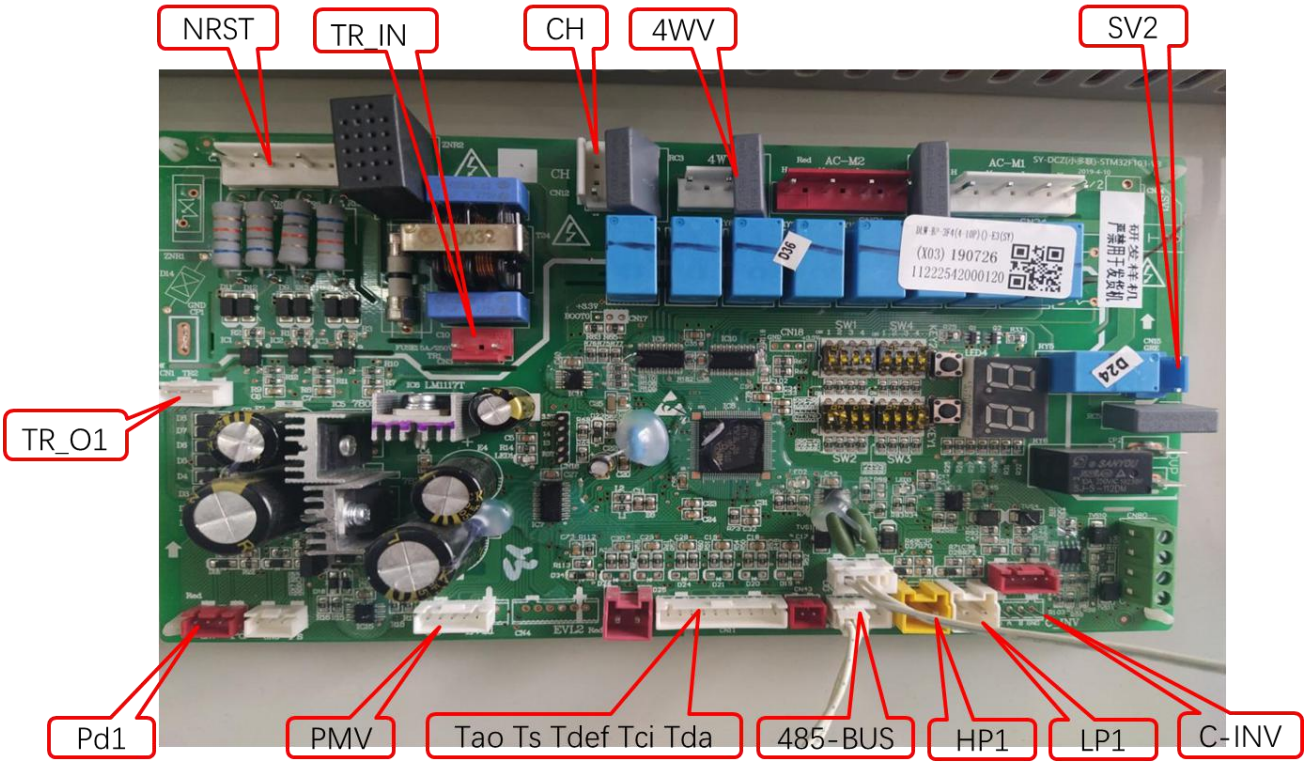


3. Control PCB port

3.1 ARV-H80/NR1、ARV-H100/NR1、ARV-H120/NR1、ARV-H140/NR1、 ARV-H160/NR1

- **Main PCB**

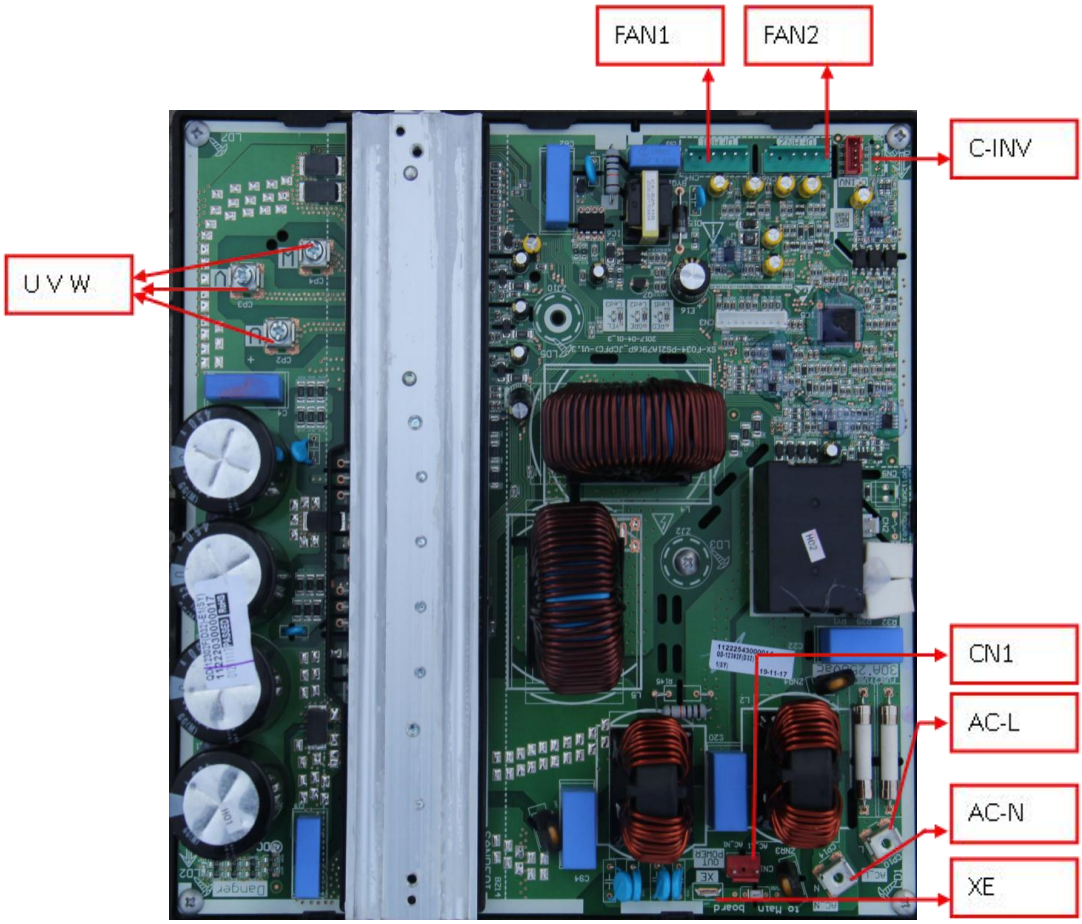
11222542000120CJ 控制板 DLW-BP-3F4(4-10P)(小多联)-E3(SY)



N R S T	Power input	485-BUS	Communication
TR_IN	Transform input	Tao	Exhaust temperature sensor
TR_O1	Transform output	Ts	Oil temperature sensor
CH	Compressor preheating/ Oil heater	Tdef	Defrost Sensor
4WV	4-way valve	Tci	Compressor suction sensor
SV2	Oil return valve	Tda	Environment temperature Sensor
C-INV	DC Inverter driver board port	PWV1	EXV
LP1	Low pressure switch	Pd1	High pressure sensor
HP1	High pressure switch		

● Compressor & Fan drive modular

ARV-H080/NR1	11222030000020 散热器模块组件 QD-12201F(DA250)	**Remark :** Same appearance Same connect port Different program
ARV-H100/NR1		
ARV-H120/NR1	11222030000017 散热器模块组件 QD-12302F(D32)	
ARV-H140/NR1		
ARV-H160/NR1	11222030000016 散热器模块组件 QD-12302F(F428)	



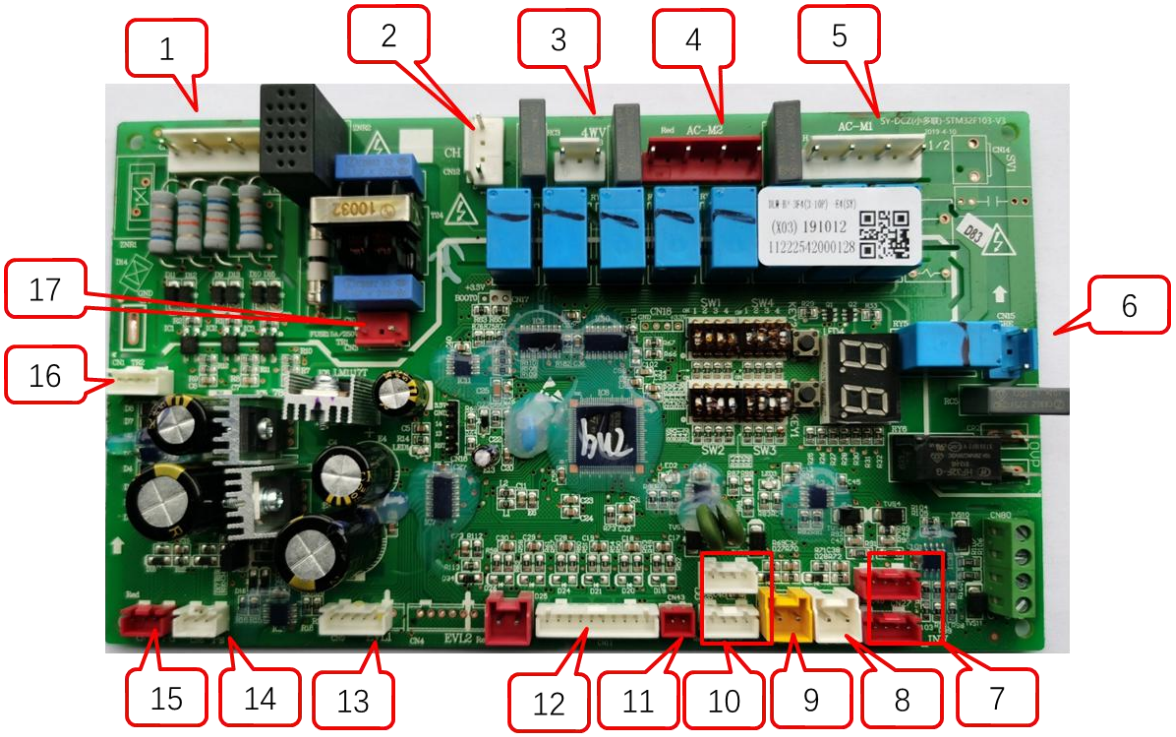
U V W	Power
FAN 1	DC FAN 1(UP)
FAN 2	DC FAN 2(DOWN)
C-INV	DC Inverter driver board port
CN1	Power (L N)
AC-L	Power (L)
AC-N	Power (N)
XE	Ground wire

3.2 ARV- H120/SR1DCS7、ARV- H140/SR1DCS7、ARV- H140/SR1DCSA、ARV- H160/SR1DCS7、ARV- H160/SR1DCSA

- **Main PCB**

11222542000128 CJ 控制板 DLW-BP-3F4(3-10P)(小多联)-E4(SY)

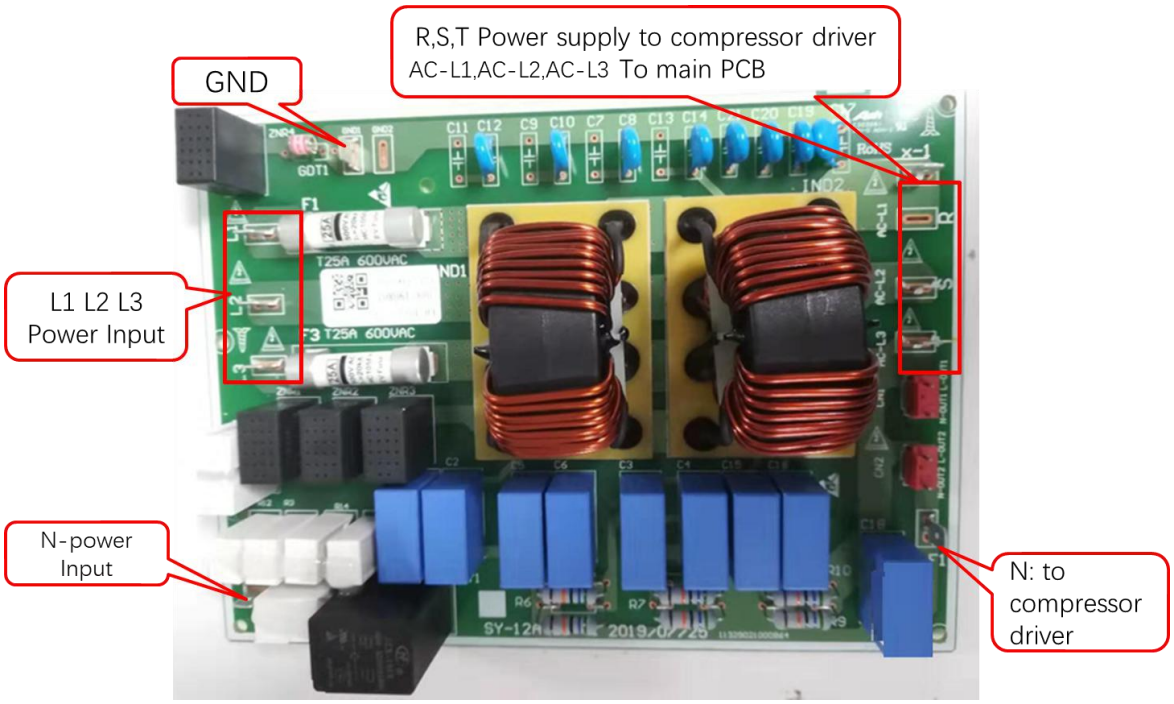
11222542000134 CJ 控制板 DLW-BP-3F4（3-10P）(小多联)（以色列）-E4(SY)



1	N R S T Power input from filter board	10	485-BUS 485 signal
2	CH electrical heater	11	CN 43 condenser mid sensor
3	4WV To four way value	12	CN11 sensor group
4	AC-M2 to AC fan motor 1	13	EVL1 to EXV
5	AC-M1 to AC fan motor 2	14	CN6 to low pressure sensor
6	SV2 Solenoised value	15	CN7 to high pressure sensor
7	CN27 To compressor drive board CN30 To fan drive board	16	CN1 to transformer
8	LP low pressure switch	17	CN3 to transformer
9	HP high pressure switch		

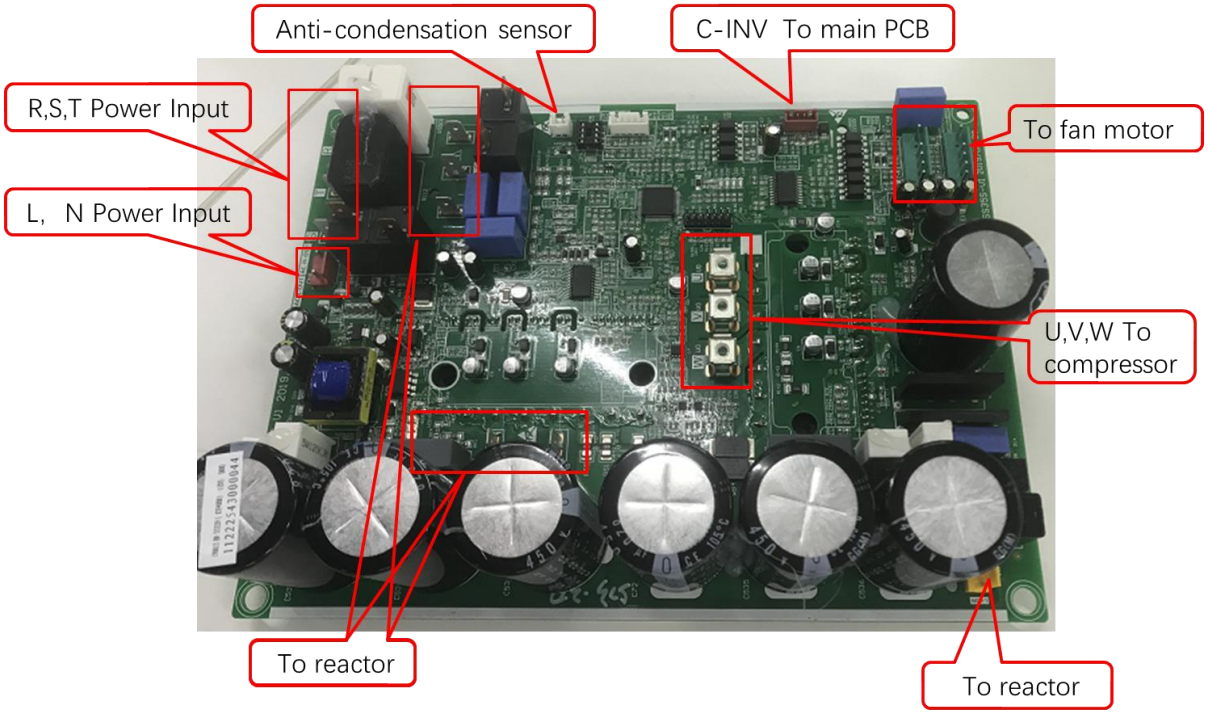
● Filter board

11222548000003 CJ 滤波板 LB-4312-1(SY)



● Compressor & fan motor drive modular

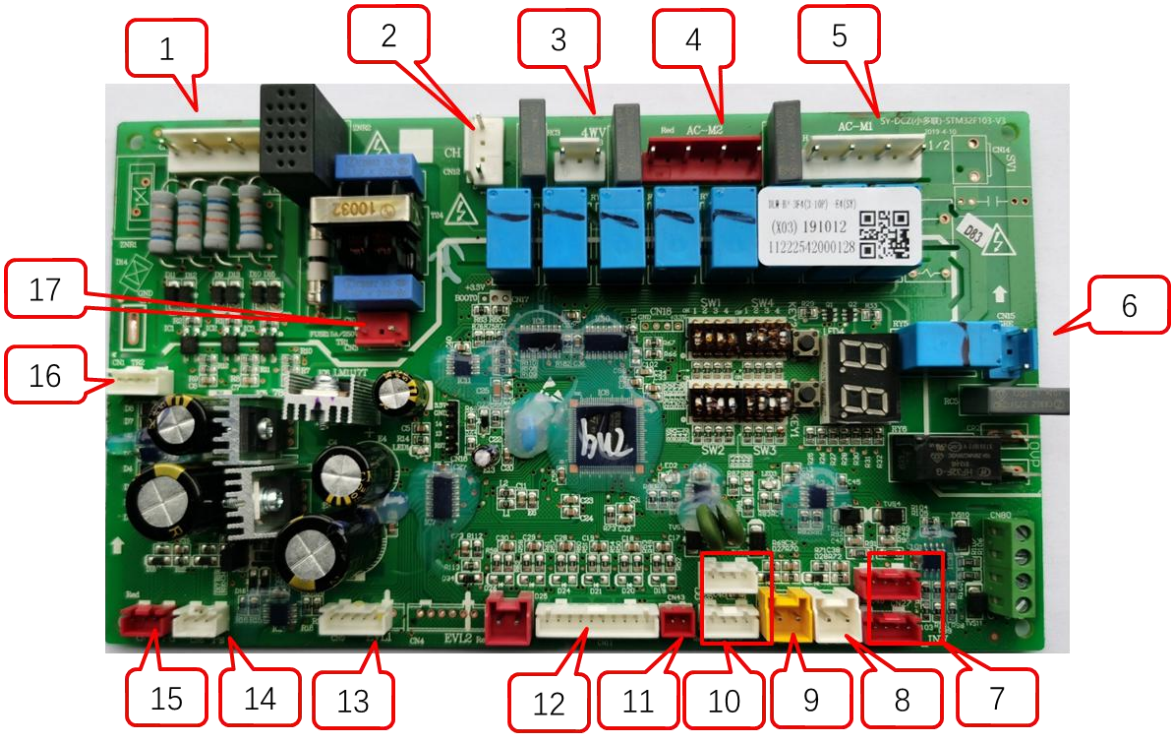
11222543000044 CJ 模块板 QD-33322F（美芝 KTF400D）



3.3 ARV- H220/SR1DCS7、ARV- H260/SR1DCS7

- **Main PCB**

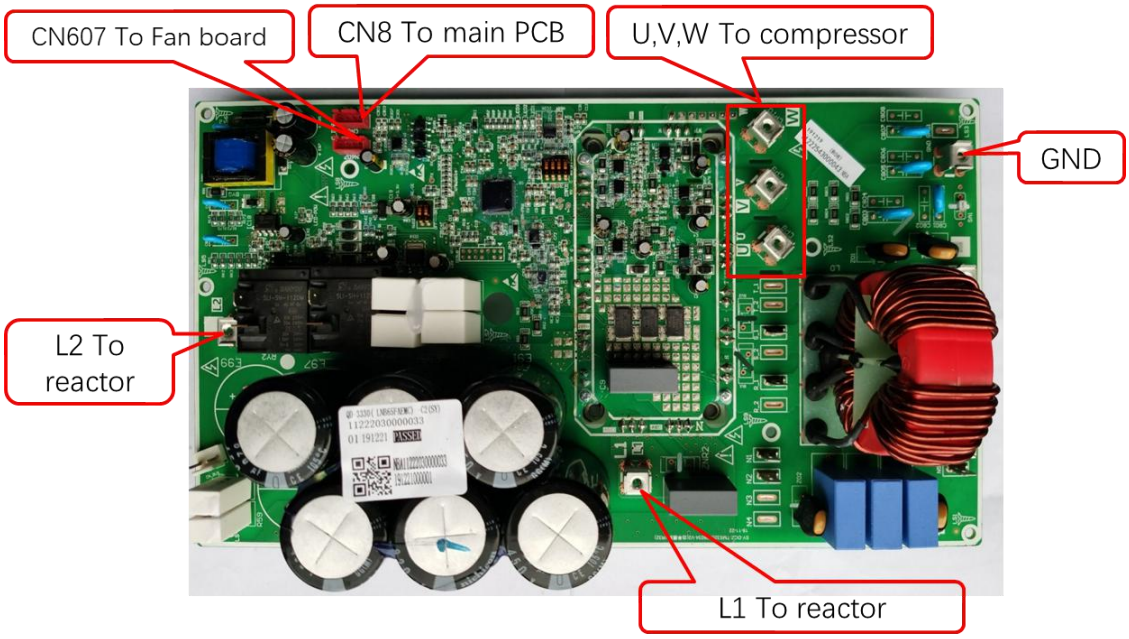
11222542000128 CJ 控制板 DLW-BP-3F4(3-10P)(小多联)-E4(SY)



1	N R S T Power input from filter board	10	485-BUS 485 signal
2	CH electrical heater	11	CN 43 condenser mid sensor
3	4WV To four way value	12	CN11 sensor group
4	AC-M2 to AC fan motor 1	13	EVL1 to EXV
5	AC-M1 to AC fan motor 2	14	CN6 to low pressure sensor
6	SV2 Solenoised value	15	CN7 to high pressure sensor
7	CN27 To compressor drive board CN30 To fan drive board	16	CN1 to transformer
8	LP low pressure switch	17	CN3 to transformer
9	HP high pressure switch		

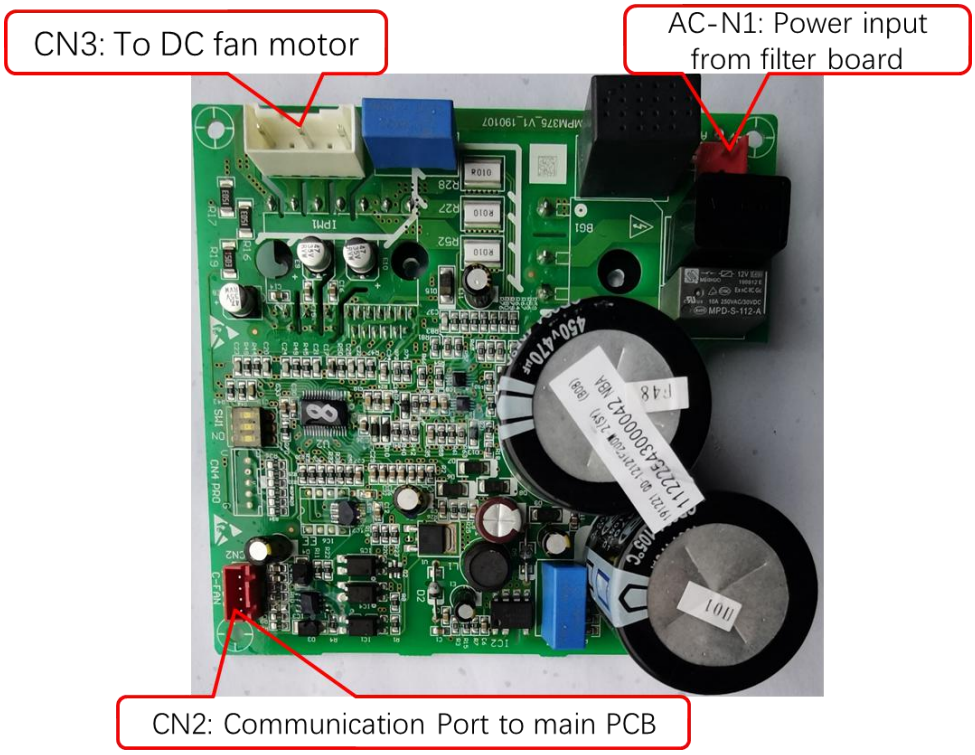
- **Compressor drive modular**

11222030000033 散热器模块组件 QD-3330(三菱 LNB65FAEMC)



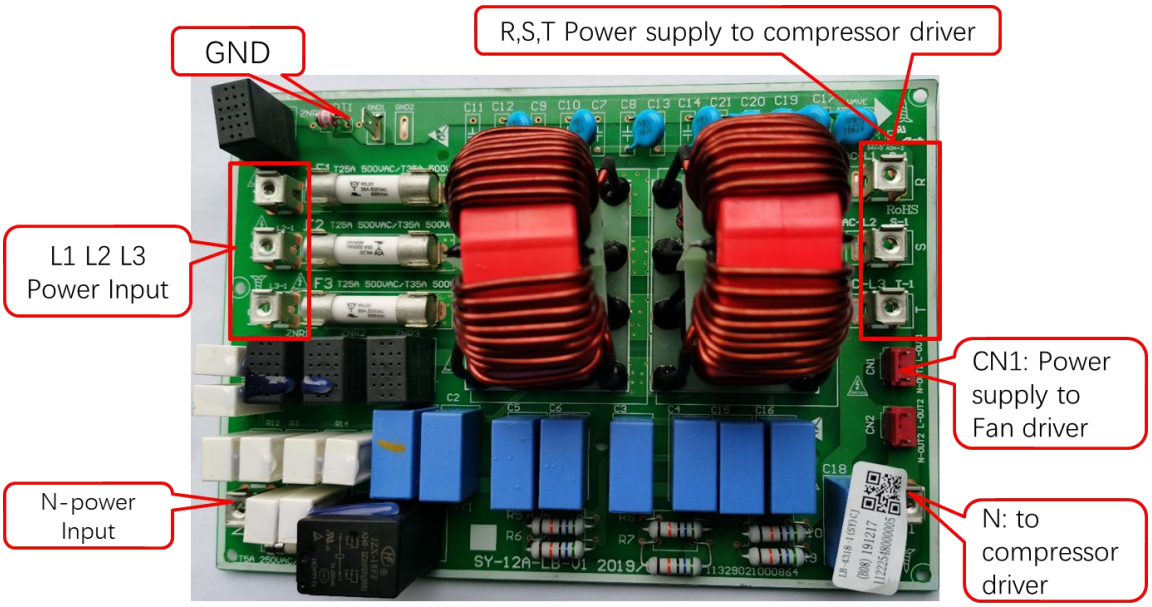
- **Fan drive modular**

11222543000042 CJ 模块板 QD-12121F200W 风机驱动-2(SY)



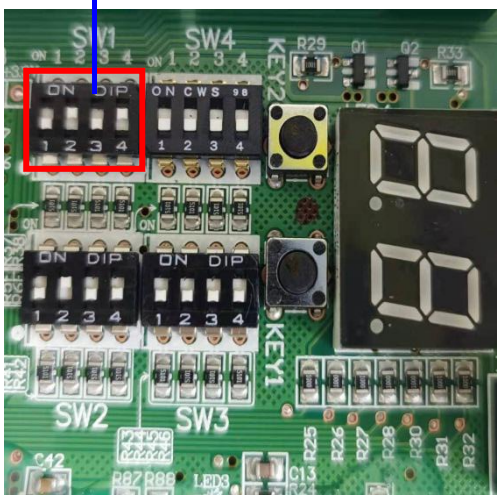
- **Filter board**

  11222548000005 CJ 滤波板 LB-4318-1(SY)CJ



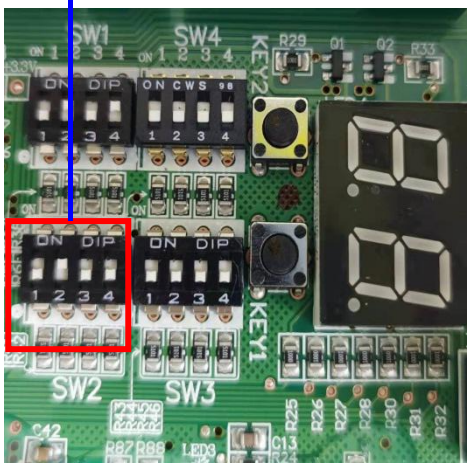
4. DIP switch

4.1 Capacity setting- SW1



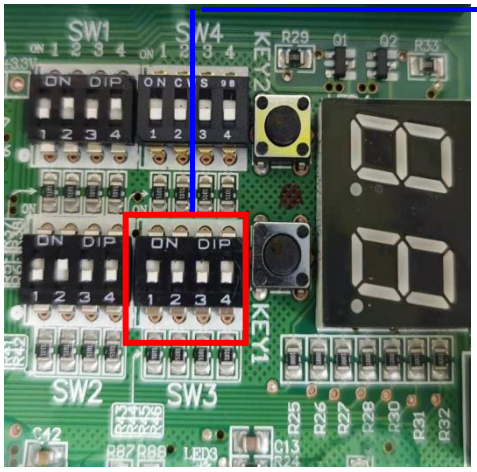
SW1	SW1	SW1	SW1	SW1
ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4	ON 1 2 3 4
8KW	10KW	12KW	14KW	16KW

4.2 Function setting- SW2



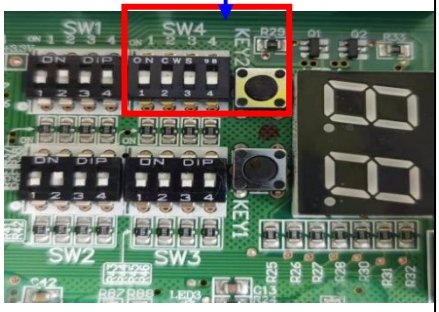
SW2	1	1	26℃ economic locking
		0	without 26℃ economic locking(default)
	2	1	Auto addressing
		0	Manual addressing
	3	1	cool mode first
		0	First match wins (default)
	4	1	AC Motor
		0	DC Motor

4.3 Function setting - SW3



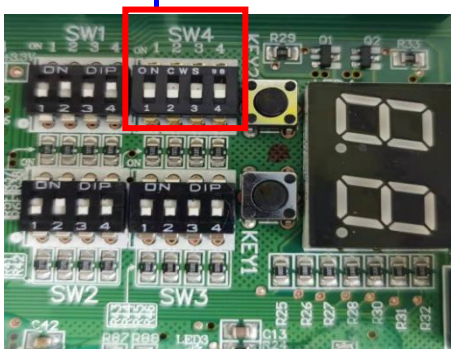
SW3	1	1	Undefined
		0	Undefined
	2	1	Without heating for 6hours after power on
		0	Heating for 6hours after power on
	3	1	Silent mode
		0	Without silent(default)
	4	1	Locking indoor unit No.
		0	Unlocking indoor unit No. (default)

4.4 Parameter checking– SW4



1. Long press" **KEY2**" button for 5s enter the parameter checking.
2. Digital tube will display NO "**F0**", press" **KEY2**"again will turn to"**F1**","**F2**"…

   If no action, 5s later will display the details (like the compressor frequency) and last for 1min.
3. Press the " **KEY2**"button while displaying the details, then will come back to NO.



Model	SW4			
	1	2	3	4
R410	0	0	0	0
R32	0	0	0	1
Type A	0	0	1	0
Three phase power	0	0	1	1

ARV-H120/SR1DCS7

ARV-H140/SR1DCS7

ARV-H140/SR1DCSA

ARV-H160/SR1DCS7

ARV-H160/SR1DCSA

NO.	Definition	Remark(unit)
F0	Compressor Frequency	rps
F1	High pressure value	bar
F2	Discharge temperature	℃
F3	Defrosting temperature	℃
F4	Suction temperature	℃
F5	Oil temperature	℃
F6	1# fan speed	AC type(0,1,2,3),DC type(10 rpm)
F7	2# fan speed	AC type(0,1,2,3),DC type(10 rpm)
F8	EXV pulse	10 pulse
F9	Compressor current	A
F10(FA)	Driver module temperature	℃
F11(FH)	IDU total capacity	HP (3, 4, 5, 6…)
F12(FC)	ODU operation mode	Standby(00),cooling(C0),heating(HE)
F13(FJ)	Version number	/
F14(FE)	Reserve	/

5. Commissioning

※ Before all steps of setting , keep the system power on and standby , after setting , restart the whole system

3.1 Check capacity setting

1. Check the nameplate's capacity and the capacity setting in main PCB's dip switch. If not the same, you should change the setting

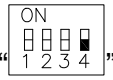
2. For example: nameplate's capacity is "**16kw**" but the "**SW1**" dip switch setting is " 

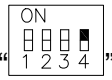
", through check the"2.1 Capacity setting- SW1", find out setting capacity was "**8kw**", so should change the switch to" 

"

3.2 Check fan motor setting

1. Check the fan motor's type, through the fourth switch in "**SW2**"

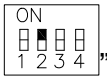
2. For example: if the ODU's fan motor is **DC type**, through check the"2.2 Function setting-SW2 " ,so should be set to " 

" ; **AC type** should be set to " 

"

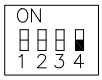
3.3 Preheating 6 hours setting

1. Preheating 6 hours function is factory default, this function is used for heating mode in low ambient temperature, and the system will operation after 6 hours

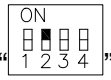
2. So when system used for cooling mode, you can cancel preheating 6 hours function, it does not affect the operation and no need wait for 6 hours, through the second switch in "**SW3**" check the"2.3 Function setting-SW3 ",then set to" 

"

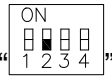
3.4 IDU address setting

1. Before IDU address setting, should unlock IDU's quantity through the fourth switch in "**SW3**" check the"2.3 Function setting-SW3" then set to" 

"

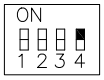
2. After set, through the second switch in "**SW2**" choose IDU address setting function, check the"2.3 Function setting-SW2", "Auto addressing" set to " 

"means automatic distribute

indoor address, “Manual addressing” set to “ 

”means one by one address setting by remote or wired controller

3. After above 2 steps, restart the whole system then the digital tube (LED) in main PCB will display quantity of indoor units, check is it consistent with the actual installation quantity, if it is not consistent detect the communication between IDU and ODU

4. If consistent then should lock IDU’s quantity through the fourth switch in “**SW3**” check the”2.3 Function setting-SW3” then set to” 

”, the whole commissioning complete

6. IDU Parameter setting by Controller

6.1Parameter Setting Items

No.	Parameter Setting Items	Default value	Min. value	Max. value	Remark
1	communication address of indoor unit	1	1	**64**	
2	centralized address of indoor unit	1	1	**64**	
3	address of wired controller of indoor unit	1	1	**16**	
4	model of indoor unit	1	0	**35**	01 50HZ Low ESP Duct (Drain Pump) ; 01 Mid ESP Duct (Drain Pump) ; 02 High ESP Duct (Within 60K) 02 High ESP Duct (2 Pipe system,22.28.45.54kw) 10 Cassette Unit C7 Type (09-18K); 10 DC Cassette Unit E Type (09-18K); 11 DC Cassette Unit (24-48K，MB12); 12. DC Mid ESP Duct 13: Ceiling & Floor Unit 22 Fresh Air Processor (2 Pipe system,22.28.45.54kw) 23- AHU 24 Mid ESP Duct (Optional Drain Pump) 24 60HZ Low ESP Duct （ Drain Pump) 24 DC E type Low ESP Duct （ Drain Pump) 24 E type Low ESP Duct （Optional Drain Pump） 26 DC E type Low ESP Duct 28 One way cassette 30 Two way cassette 32 Wall - Mounted (L Type) 34 Fresh Air Processor (1Pipe

					system,22.28kw) 35 High ESP Duct (1 Pipe system,22.28kw)
5	capacity of indoor unit	8	1	100	280W/unit
6	priority of indoor unit	0	0	3	0--No priority 1--priority 1 2--priority 2 3--priority 3
7	heating temperature compensation of indoor unit	0	0	10	Unit:°C
8	auto restart function of indoor unit	1	0	1	0—Available 1--not available
9	room card selection	0	0	1	0--invalid room card 1--valid room card
10	clearing time of filter net	5	1	5	500h/unit
11	operating mode displayed by wired controller	1	0	2	0--[auto][heating] [dehumidification][cooling][ventilation] 1--[heating] [dehumidification][cooling][ventilation] 2--[dehumidification][cooling][ventilation]
12	installation height of indoor unit	0	0	1	0-- installation height is lower than 2.7m 1--installation height is higher than 2.7m
13	switching between Celsius degree and Fahrenheit	0	0	1	0--Celsius degree 1--Fahrenheit
14	display of room temperature	0	0	1	0-- room temperature not to be displayed 1-- room temperature to be displayed
15	selection of room temperature	0	0	1	0-- temperature sensor of return air 1--temperature sensor of wired controller

6.2 Parameter setting by **YK – L**

6.2.1 Enter the setting interface

① Make sure the remote controller is off

② Press the two white button at the down side simultaneously more than 10s to enter the address setting mode.

③ First, will display“**1**”,“**1**”,

④ the above number means : Series parameter number from 1~15

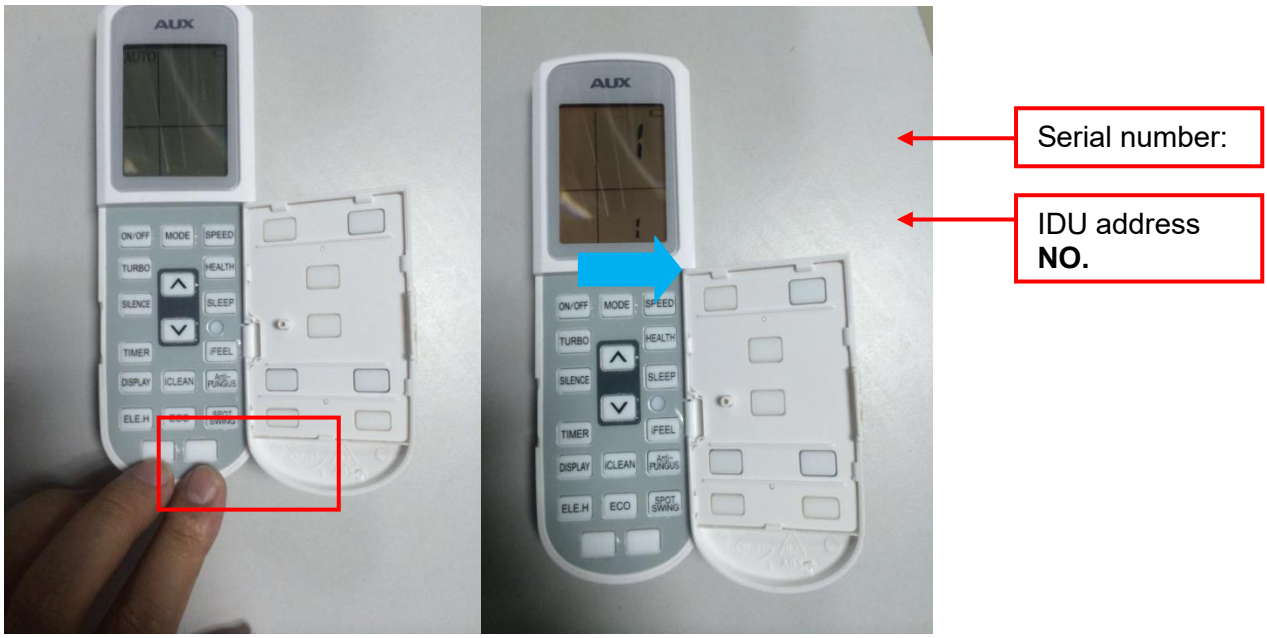
⑤ the below number means： Meaning of parameter correspondence

For example:

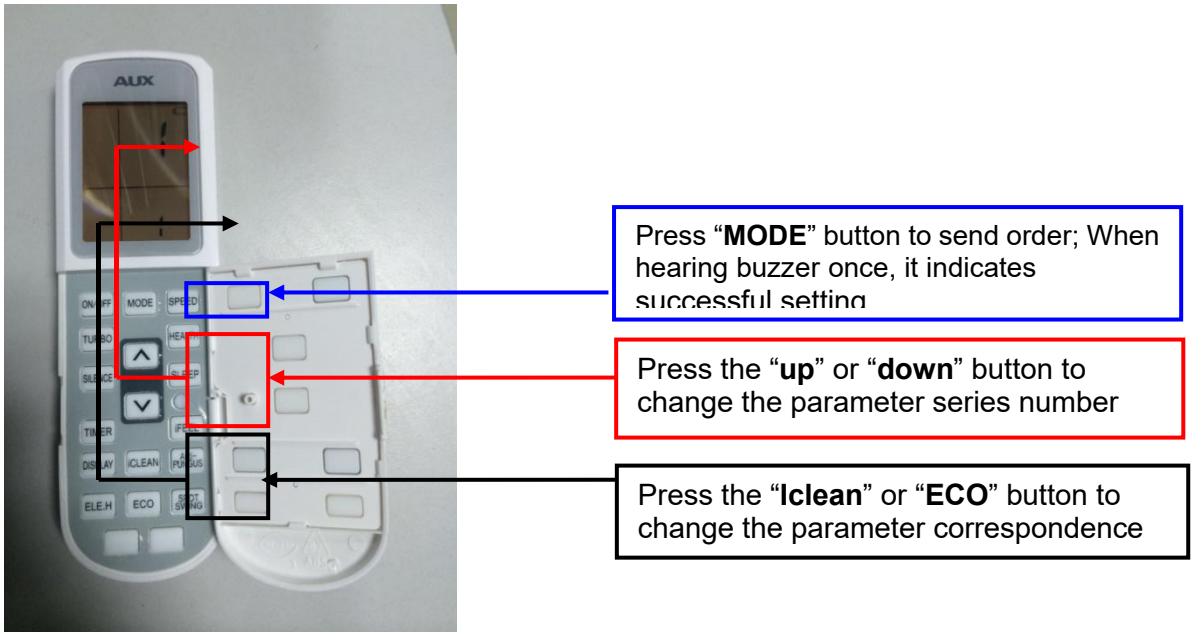
Check “6.1 Parameter Setting Items” for number of parameters and corresponding meaning.

“**1**”,“**1**”: The indoor unit’s address is 1#

“**4**”,“**32**”: The indoor unit’s type is Wall - Mounted (L Type)



6.2.2 Parameter Setting

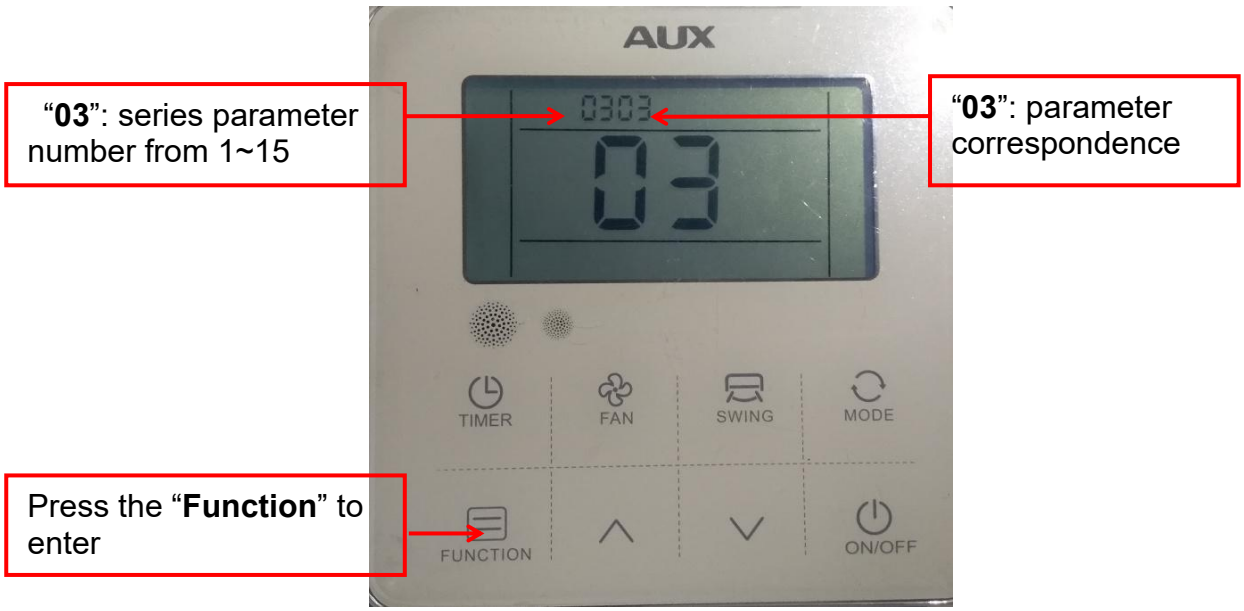


6.3 Parameter setting by XK-05A

6.3.1 Enter the setting interface

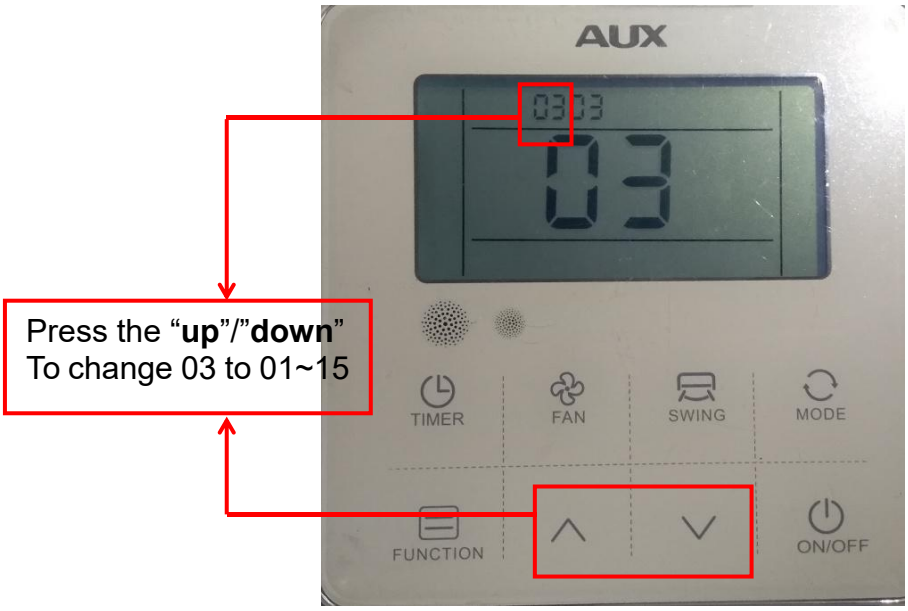
① Press "**Function**" button for 10 s to enter the setting interface.

② "**0303**"means address of wired controller of indoor unit. Check "6.1 Parameter Setting Items" for number of parameters and corresponding meaning.



6.3.2 Change series parameter number

① Press “**up**” /”**down**” button to change the number.

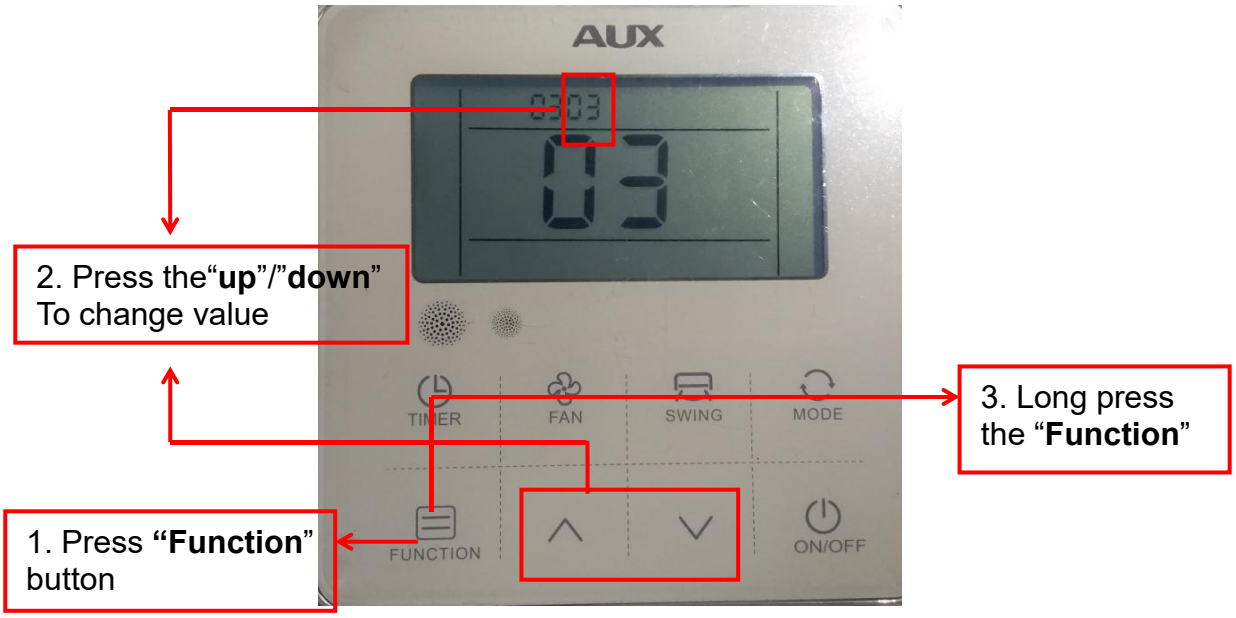


6.3.3 Parameter correspondence setting.

① Press “**Function**” button , the second“**03**”will flash

② Press “**up**” /”**down**” button to change the number

③ press [**Function Button**] to confirm



Part6 Function and Control

1. Compressor control

1.1 Compressor type:

Rotary DC inverter compressor

1.2 Start-up control:

The minimum operation time of compressor is 6 minute, after compressor start to work, which means it cannot stop working immediately if the working time is less than 6 minute except shutdown by failure. Similarly, the compressor will not restart until more than 3 minute after stop operation

1.3 Operation control:

The compressor can auto-adjust its frequency according to the target evaporating temperature (on cooling mode) and target condensing temperature (on heating mode) to get the target value.

1.4 Protection adjustment control:

2.4.1 High pressure control (cooling mode):

When the high pressure value Pd < 25bar, the compressor will regulate its frequency according to target evaporating temperature.

When the high pressure value 25bar≤Pd < 40bar, the compressor will regulate its frequency to match with target high pressure value 38bar, 10s as a adjustment cycles.

When the high pressure value Pd≥40bar and lasts 10s. Indoor and outdoor will stop running and display an error code which means high pressure value too high to protect

2.4.2 High pressure control (heating mode):

When the high pressure value Pd < 28bar, the compressor will regulate its frequency according to target condensation temperature.

When the high pressure value 28bar≤Pd < 39bar, the compressor will regulate its frequency to match with target high pressure value 28bar, 10s as a adjustment cycles.

When the high pressure value Pd≥39bar and lasts 10s. Indoor and outdoor will stop running and display an error code which means high pressure value too high to protect

2. Fan motor control

2.1 Motor type:

The DC brushless fan motor which with 10 kinds of motor speed mode.

2.2 Control function:

Fan motor fault: if fan motor running speed out of range (normal range from 70% to 130%) and last for 120s, or fan motor speed lower than 200rpm and last for 120s, then whole system will stop running and display an error code which means fan motor fault. After 120s will recover normal running mode, if this error code display 6 times witnin 1 hour, then this error code will be locked.

When compressor stops running, fan motor will keep previous running statue for 1 minute then stop.

Cooling mode, fan motor's running speed will increase and reduce according to the detect high pressure value's increase and reduce

Heating mode, fan motor's running speed will change according to the detect condenser's superheat degree, when superheat degree lower than normal value, fan motor's running speed will increase, when superheat degree higher than normal value, fan motor's running speed will reduce

3. Four-way valve Control

Four-way valve will be **OFF** when cooling and dehumidifying and it will be on when heating.

Heating mode: Four-way valve will be **NO** after compressor running about 30s

Shutdown in heating mode: four-way valve will keep **NO** When ambient temperature lower than 25℃, four-way valve will be **OFF** after an hour when ambient temperature higher than 25℃

Four-way valve will be **OFF** when operation cooling / dehumidifying / defrosting / oil return mode

4. Compressor preheating control

When compressor in standby state and standby time over than 1 hour and less than 240h, then start up compressor preheating function

5. Defrost control

5.1 Defrosting condition

Heating mode: According to detect running time of compressor / defrost temperature of condenser / high pressure value to judge whether enter defrost

5.2 Defrosting

Heating mode → The preparation of defrosting (20Hz， 40S)→defrosting→Complete defrosting (20Hz，40S) → Heating mode

5.3 Exit condition

Defrosting will be finished if any requirements below are satisfied.

6.3.1 Defrost temperature of condenser higher than 10℃ and last for 1 minute, or higher than 12℃ and last for30 s

6.3.2 High pressure value higher than 30 bar

6.3.3 Discharge temperature higher than 100 ℃

6.3.4 Total defrosting time more than 10 minutes

6. Oil return control

6.1 Oil return condition

Compressor running frequency lower than the setting frequency and last for 4 hours

6.2 Oil return

7.2.1 Cooling mode

Cooling mode →Oil return running (65Hz) → Cooling mode

7.2.2 Heating mode

Heating mode → The preparation of oil return (20Hz， 40S)→oil return running→ Complete oil return (20Hz，40S) → Heating mode

6.3 Exit oil return

Oil return will be finished if any requirements below are satisfied.

6.3.1 After running 2 minutes, if discharge temperature higher than 100 ℃

6.3.2 After running 2 minutes, if high pressure value higher than 34 bar

6.3.3 Oil return running last for 3 minutes

7. EXV control

7.1 Initialization: EXV will be initialized when turning on at the first time.

7.2 EXV will not be reset when turning on/off unless the downtime of it is more than 24h.

7.3 EXV Control info is as follows.

Mode	Status	Open degree	Instruction
Cooling	Operation	480	Unchanged
	Standby	0	Unchanged
Heating	Operation	65~480	Self-adjusting according to the degree of suction temperature superheat
	Standby	0	Unchanged

8. Protection control

8.1 Pressure switch protection

Disconnection pressure value of high pressure switch: 4.2MPa±0.05Mpa

Connection pressure value of high pressure switch: 3.3MPa±0.05Mpa

Disconnection pressure value of low pressure switch: 0.1MPa±0.05Mpa

Connection pressure value of low pressure switch: 0.15MPa±0.05Mpa

8.2 Discharge temperature too high control

When the discharge temperature lower than 80℃, compressors will auto-adjust its frequency

When the discharge temperature is equal to or higher than 80℃, but lower than 115℃, the frequency of compressor will be adjusted limitedly

When the discharge temperature higher than 115℃ and last for 10s, compressors will stop running and display an error code, after 3 minutes will recovery to the previous status. But if the error code display 3 times within 1 hour then this error code will be locked unless it is solved.

8.3 Discharge temperature too low control

When the superheat of discharge temperature lower than 3℃ and last for 15minutes, compressors will stop running and display an error code, after 3 minutes will recovery to the

previous status. But if the error code display 3 times within 1 hour then this error code will be locked unless it is solved.

8.4 Communication fault between IDU and ODU

ODU cannot receive any signal from any indoor units within 1 minute, then will stop running and display an error code (Communication failure protection). It can recovery automatically when the communication between IDU and OUD is good.

8.5 Module failure protection

Units shut down immediately when IPM Module failure happened, which can be recovered.

8.6 Temperature of IPM too high protection

The units will stop working when the IPM temperature checked is higher than the setting value. It will recovery automatically after 3min.If this kind of situation happened 6 times within 1h, units will be locked and cannot work regularly unless it is solved.

8.7 Capacity ratio out of range

When the capacity ratio (total capacity of IDUs / capacity of ODU) over than130% then will display an error code and be locked once happen.

Part7 Trouble shooting

1. Poor effect of cooling and heating

Some phenomenon in using process is similar to failures, which are not failures in fact. Therefore, when cooling performance isn't satisfactory, eliminate the following factors first:

Phenomenon	Cause Description
If there is high ambient temperature outside and more people in room, air conditioner works in full load and cool air is blown from outlet, but room temperature can't be lowered.	In case of high ambient temperature, infiltration heat from outside increases, which increases cooling load of air conditioner; if there are more people (e.g.10 people) in room, each people discharges 120W heat, 10 people discharge 1200W heat altogether, which consume half cooling capacity of air conditioner, therefore, cooling capacity of air conditioner seems not enough and room temperature can't be lowered. It's normal and not the fault of air conditioner.
Air conditioner is hard to start, stops after starting or fuse is blown due to under voltage of power supply.	It is not failure. It's necessary to check the cause of power supply. If it is caused by under voltage of power grid, user should install additional voltage stabilizer for power supply to enable voltage to reach 220V or 380V and use air conditioner normally.
When it operates under high air velocity, room temperature can't cool down and there is no much air flow volume at outlet.	Filth blockage of air filter makes cooling capacity can't be taken out by flowing air timely, causing insufficient cooling capacity that can be solved by removing and cleaning filtering net.
When it operates under high air velocity, unit vibrates and makes loud noise	It is normal that the unit vibrates and makes loud noise when it operates in maximum speed.
Temperature controller isn't properly adjusted and doesn't bring maximum function of cooling, so room temperature can't cool down.	Adjust temperature controller to solve the problem
Heat pump-type air conditioner has unsatisfactory heating effect in cold winter, which is reasonable.	Minimum ambient temperature for starting heating function of air conditioner is －15℃.So air conditioner can't effectively heat below this temperature.

Improper installation position of air conditioner can also result in uneven indoor temperature or poor cooling effect.	Readjust the installation position of air conditioner.
mist blown out from indoor unit	It is caused when cool airflow in air conditioner cools down the air in indoor unit.
noise	Air conditioner will make noise when stopping operation, because refrigerant in the unit flows to opposite direction;
	Air conditioner will expand or shrink due to air temperature change, causing harsh sound; sound of water flow is caused by refrigerant flowing in the unit.
odor in room sometimes	Air conditioner won't bring odor by itself, so it must be caused by odor accumulated in environment.
	Solution: clean air filtering net.
In case of heating, air isn't blown out immediately after starting the unit and "Operation" indicator flickers when wired controller is used.	The heating state is used to prevent blowing out cool air. Please wait for a moment.
	The unit has restart function upon power-on after power failure. Air conditioner will automatically start in case of power-on after power failure and operate according to the mode set before power failure.

2．IDU Fault code table

Error code	Error code definition	Recovery or not	Problem possible reasons
A1	Indoor ambient temperature sensor failure	Yes	Indoor PCB is broken
			The fuse of indoor PCB is broken
			temperature sensor broken , or exceed test limit
A2	Temperature sensor about middle position of evaporator failure	Yes	Indoor PCB is broken
			The fuse of indoor PCB is broken
			temperature sensor broken , or exceed test limit
A3	Indoor coil pipe inlet temperature sensor failure	Yes	Indoor PCB is broken
			The fuse of indoor PCB is broken
			temperature sensor broken , or exceed test limit
A4	Indoor coil pipe outlet temperature sensor failure	Yes	Indoor PCB is broken
			The fuse of indoor PCB is broken

			temperature sensor is broken , or exceed test limit
A5	Indoor water pump failure	Yes	Water pump no power
			Water pump switch short-circuit or unconnected
			Water pump is broken
			Drain pipe block or up lean
			Indoor PCB is broken
A6	Failure of indoor PG fan	No	Fan motor failure
			Fan motor block
			The connection between PCB and fan motor failure.
			Indoor fan block
A7	Failure of reversible synchronous motor	No	Step motor failure
			The connection between PCB and step motor failure.
A8	Indoor unit ERRPROM module failure	No	Indoor unit PCB is broken
			Error module is broken.
A9	The communication between indoor unit and outdoor unit failed	No	The communication wire between indoor unit and outdoor unit is broken.
			Indoor unit power close
			Indoor PCB is broken
AA	The communication between indoor unit and wire controller failed	No	The communication wire between indoor unit and outdoor unit is broken.
			Indoor unit power close
			Indoor PCB is broken
			Wire controller is broken
AC	Two or more indoor unit central control system address repeated	Yes	The central control address setting incorrect
AE	Operation mode conflict	Yes	The operation mode setting incorrect
AH	Two or more indoor unit refrigerant system address repeated	Yes	System address setting incorrect
AJ	Indoor unit total capacity exceeded	Yes	Stop some indoor units
AF	The EXV leakage	Yes	EXV is blocked
			Indoor unit temperature sensor issue.

			Evaporator inlet sensor failure.
A0	The EXV to open failure	No	

3. ODU Fault code table

Serial	Error Code	Error code definition	Recovery or not	Possible reason
1	**F3**	High pressure too high protection "Pd"	Yes	Exhaust pipe or condenser pipe block
				Condenser dirty
				Outdoor unit fan stop or low speed
				Refrigerant overcharge
2	**F6**	Low pressure too low protection "Ps"	No	Indoor unit fan stop or low speed
				Evaporator dirty
				Indoor EXV full open in cooling mode (Outdoor EXV full open in heating mode)
				Lack refrigerant
				The pipe between evaporator and suction port block
3	**FH (FB)**	Discharge temperature "Tdi" too low limit frequency protection	No	Once confirm the unrecoverable
4	**H1 (B1)**	High *pressure switch failure* "HPSa"	No	System pressure exceed high pressure switch limit.
				High pressure switch failure
				High pressure sensor failure
				Instantaneous power-off
				Stop valve closed
				Outdoor unit fan stop
				Outdoor unit air outlet block
				In heating mode indoor unit fan stop
				In heating mode indoor unit EXV block
5	**H4(B4)**	Low *pressure switch failure* "HPSa"	NO	System pressure exceed high pressure switch limit.

				Low pressure switch failure
				Low pressure sensor failure
				Instantaneous power-off
				Stop valve closed
				Outdoor unit fan stop
				Outdoor unit air outlet block
				In heating mode indoor unit fan stop
				In heating mode indoor unit EXV block
6	**H5**	Refrigerant shortage fault	No	System leakage
7	**HJ**	Main power failure	No	Supply power phase-reversal Supply power phase lack Outdoor unit PCB failure
8	**E3**	No.1-DC Compressor "Tda" *discharge temperature too high shutdown protection*	No	1.System less refrigerant 2.DC inverter Compressor failure 3.Compressor air return filter block 4.EXV open degree is small 5.EXV block 6.Gas pipe stop valve closed 7.Liquid pipe stop valve closed 8.System exhaust sensor failure 9.Outdoor unit PCB failure
9	**J7**	Outdoor unit main control PCB ERROM module failure	No	Mail PCB failure
10	**JJ**	Indoor unit total capacity exceeding	Yes	Indoor units' total capacity over 130% of the outdoor units' total capacity
11	**47**	Indoor unit loss failure	Yes	Communication wire between indoor units failure Indoor PCB failure Power supply of indoor units failure
12	**E1**	The 4-way valve is fault	NO	/
13	**E9**	Drive refrigerant cooling pipe low temperature protection	NO	/
14	**C1**	Ambient "Tao" *temperature sensor failure*	Yes	1.Temperature sensor failure

15	**C2**	Defrosting “Tdef” *temperature sensor failure*	Yes	2.Test temperature exceed limit 3.Sensor connection is incorrect 4.Outdoor unit PCB failure
16	**C3**	Compressor 1# discharge“Tda” *temperature sensor failure*	Yes	
17	**C6**	Suction pipe of compressor "Ts" *temperature sensor failure*	Yes	
18	**C8**	Condenser Mid temperature sensor failure	Yes	
19	**CJ**	Oil “Toila” *temperature sensor failure*	Yes	
20	**F1**	High pressure sensor failure "Pd"	Yes	High pressure sensor failure High pressure sensor connection is incorrect. Outdoor unit PCB failure
21	**F4**	Low pressure sensor failure "Ps"	Yes	Low pressure sensor is broken. The connection between sensor and outdoor PCB incorrect Outdoor unit PCB failure
22	**J2**	*Communication failure* between outdoor and indoor unit	Yes	The communication wire between indoor unit and outdoor unit disconnect, short circuit or connect incorrect. Indoor unit main power failed Indoor unit PCB failure
23	**J3**	*Communication failure* between PCB and INV drive module	Yes	The connection between driving module and main PCB failure The communication part of outdoor unit control PCB failure Frequency driving board failure Compressor failure
24	**J4**	*Communication failure* between main PCB and DC fan motor drive module	Yes	DC fan motor drive module failure DC fan failure
25	**31**	Compressor 1# drive Module IPM protection (F0)	Yes	1. Supply voltage below level let the current excessive 2. Supply voltage exceed limit 3. Outdoor fan stop or low speed
26	**32**	Compressor 1# drive Module hardware protection	Yes	

27	**33**	Compressor 1# drive Module software protection	Yes	4. Drive module temperature too high
28	**34**	Compressor 1# drive module unconnected	Yes	The connect of driving module and DC inverter compressor incorrect Driving module failure Compressor failure
29	**35**	Compressor 1# phase current overload protection	Yes	Compressor overload Compressor coil disconnect Inverter driving board failure Compressor failure
30	**36**	Compressor 1# DC bus voltage over-voltage or under-voltage failure	Yes	Supply voltage below level Supply voltage exceed limit Driving module failure
31	**37**	Compressor 1# temperature sensor of drive module heat fins failure	No	Inverter driving board failure
32	**38**	Compressor 1# drive module high temperature limit frequency failure	Yes	Driving module failure Compressor failure Outdoor unit fan stop or low speed
33	**39**	Compressor 1# drive module high temperature shutdown protection	Yes	Driving module failure Compressor failure Temperature sensor failure
34	**3E**	Compressor 1# drive module AC Input over current protection	No	Once confirm the unrecoverable
35	**3F**	Compressor 1# drive Module PFC protection (F0)	Yes	/
36	**3H(3B)**	DC FAN module start up faiu and running out of step	No	/

4. Error code display

4.1 Error code display by wired control – YK-05A

" **E0A1** " means the first error code "**A1**" ,through the **"**2.1 IDU Fault code table**"** to check error code definition

"**E2A3**" means the second error code is "**A3**"

Press "**Function**" "**Up**" button at the same time to enter the error code check

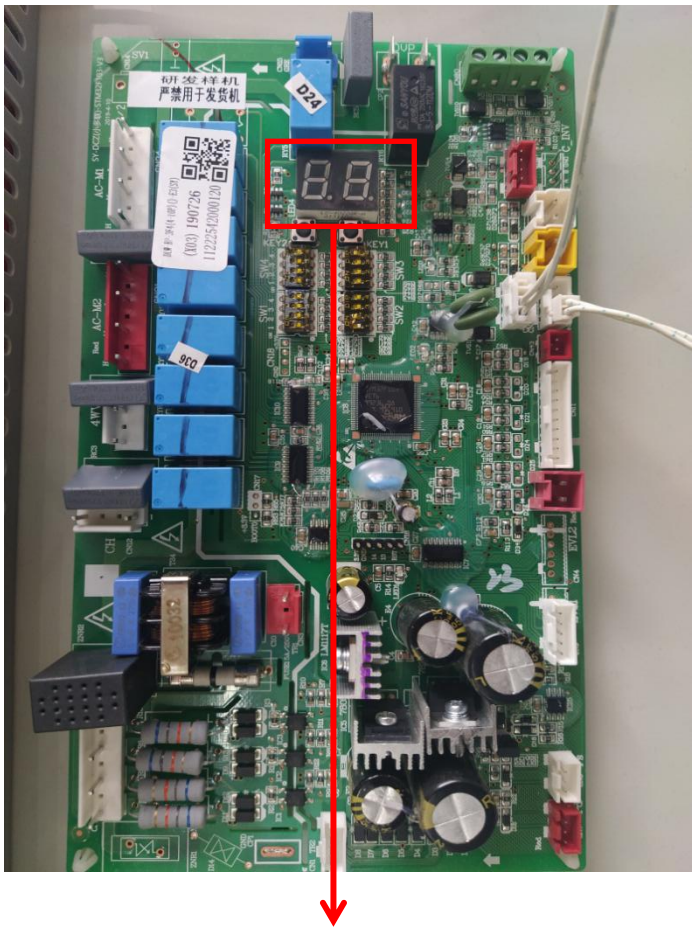
4.2 Error code display by digital tube – panel

"E0" error code

4.3 Outdoor unit error code display

For outdoor units, the error code displays on the main PCB (Master unit).

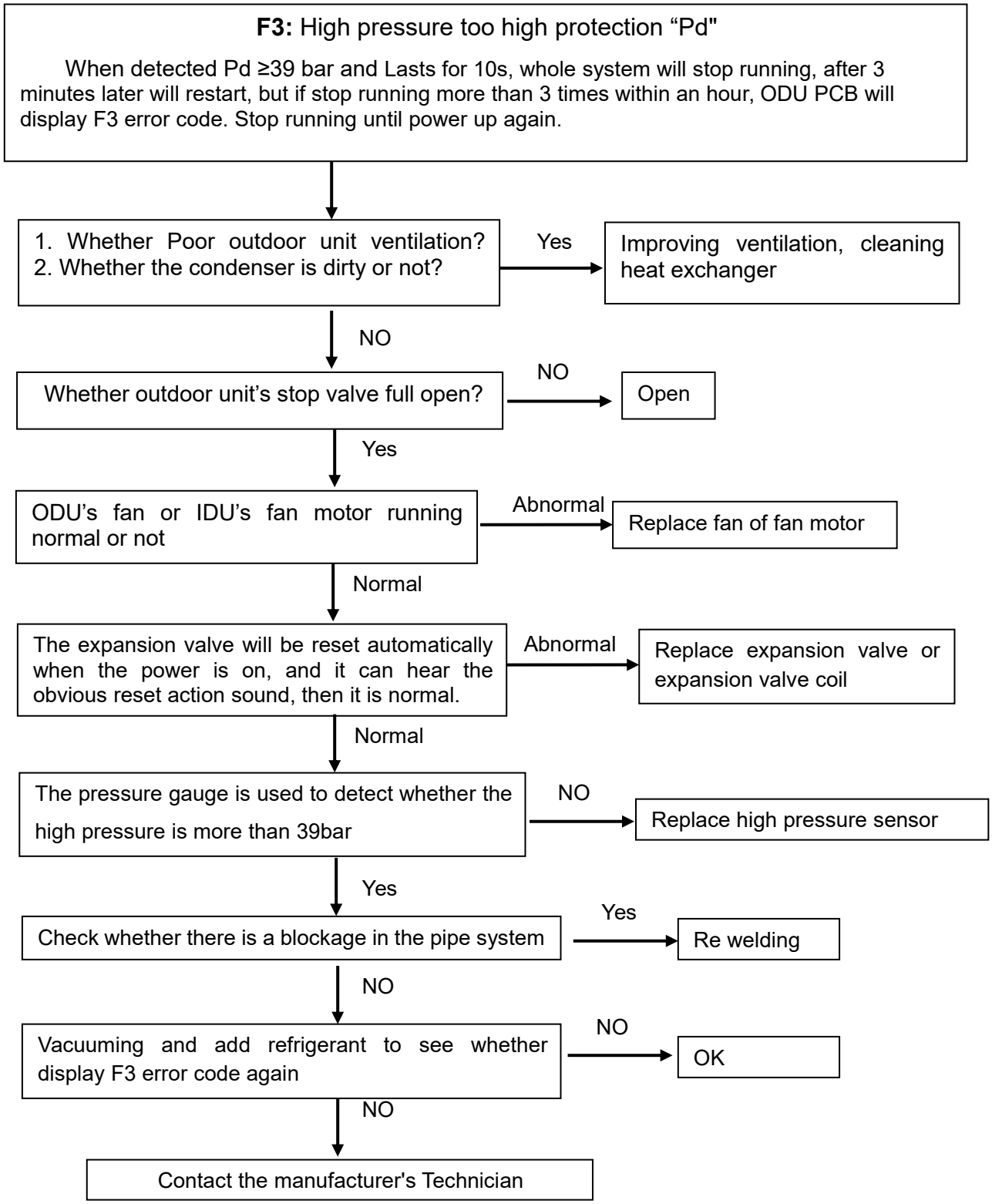
Outdoor unit main PCB



Error code “**H5**”, through the **“**2.2 ODU Fault code table**”** to check the definition: system leakage

5. Outdoor unit trouble shooting

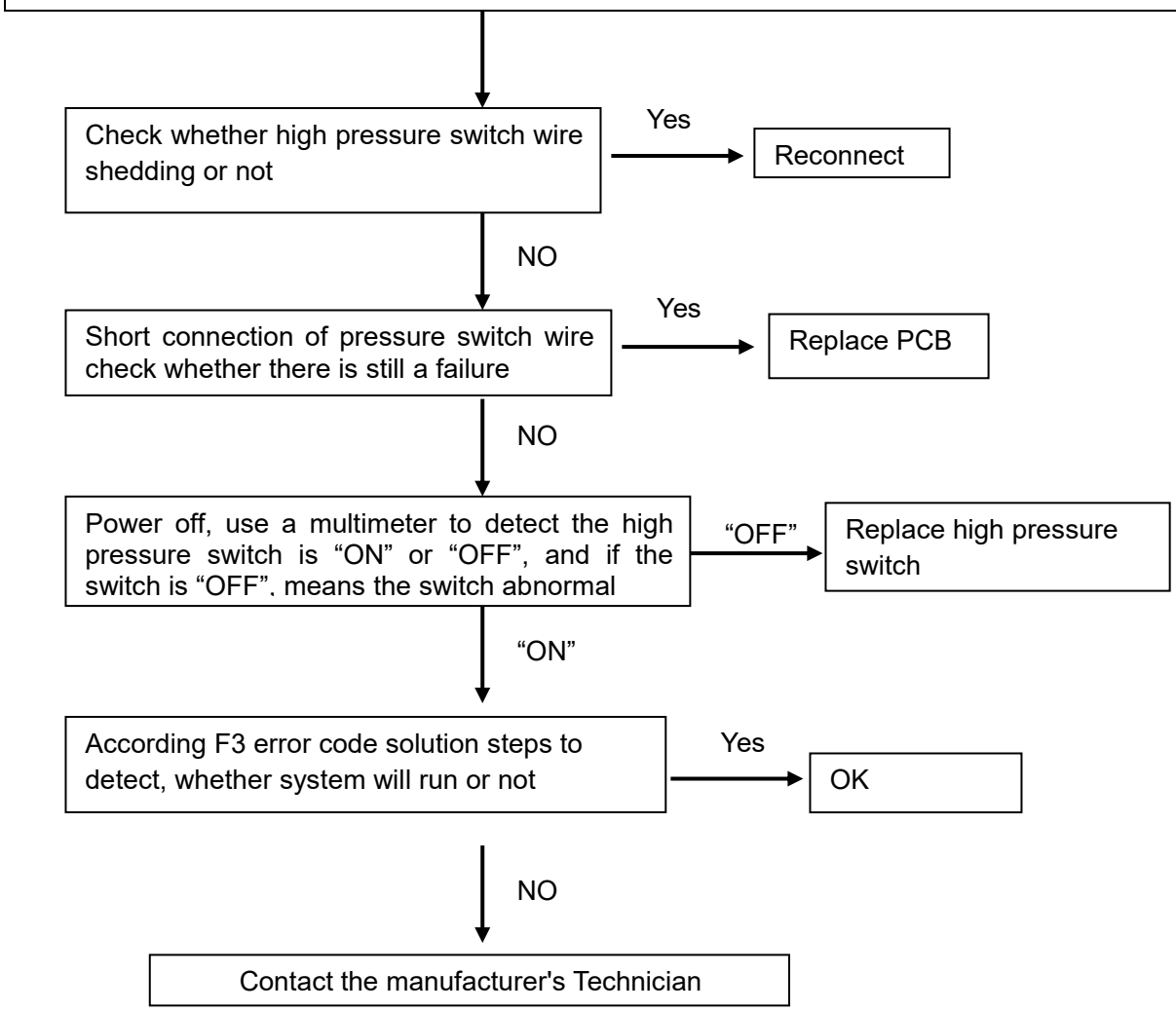
5.1 F3 Error Code



5.2 H1 Error code

H1： High *pressure switch failure* "HPSa"

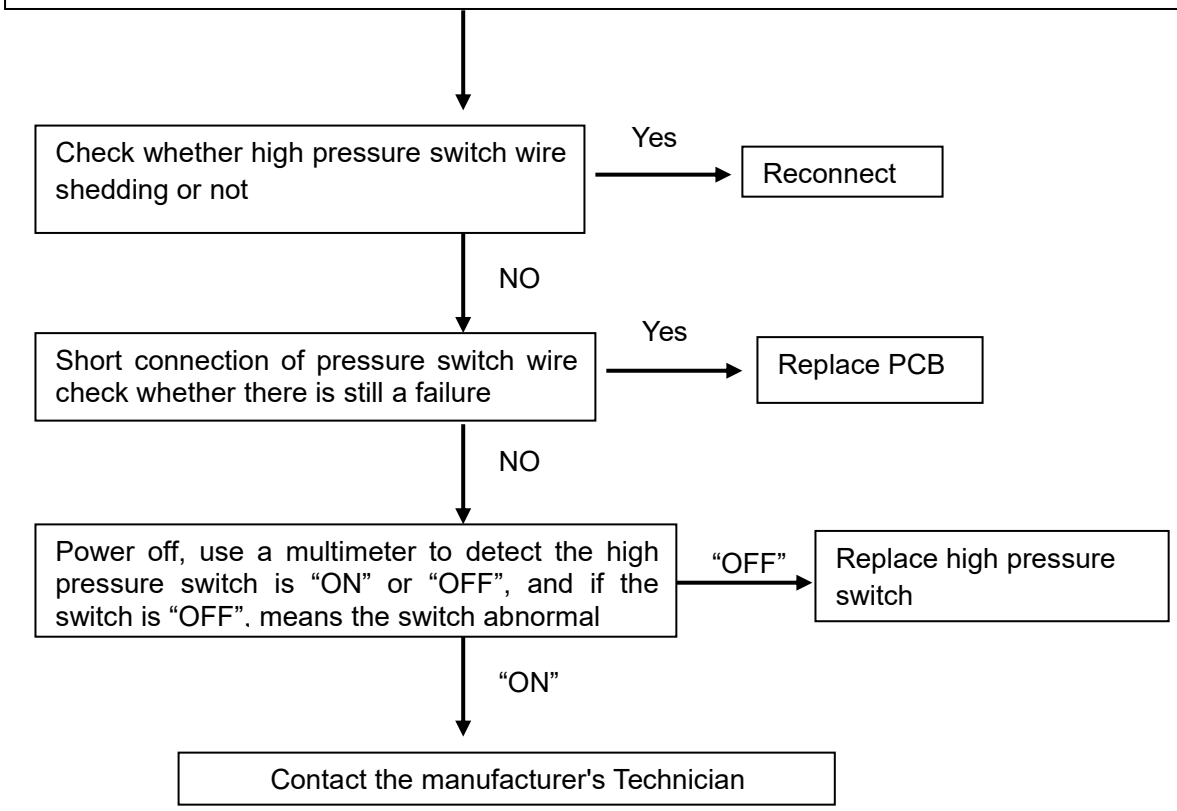
When detect the high pressure switch off and last for 2s， then system will stop running , IF high pressure switch ON and last for 20s ,then after 3 min standby the system will restart ,



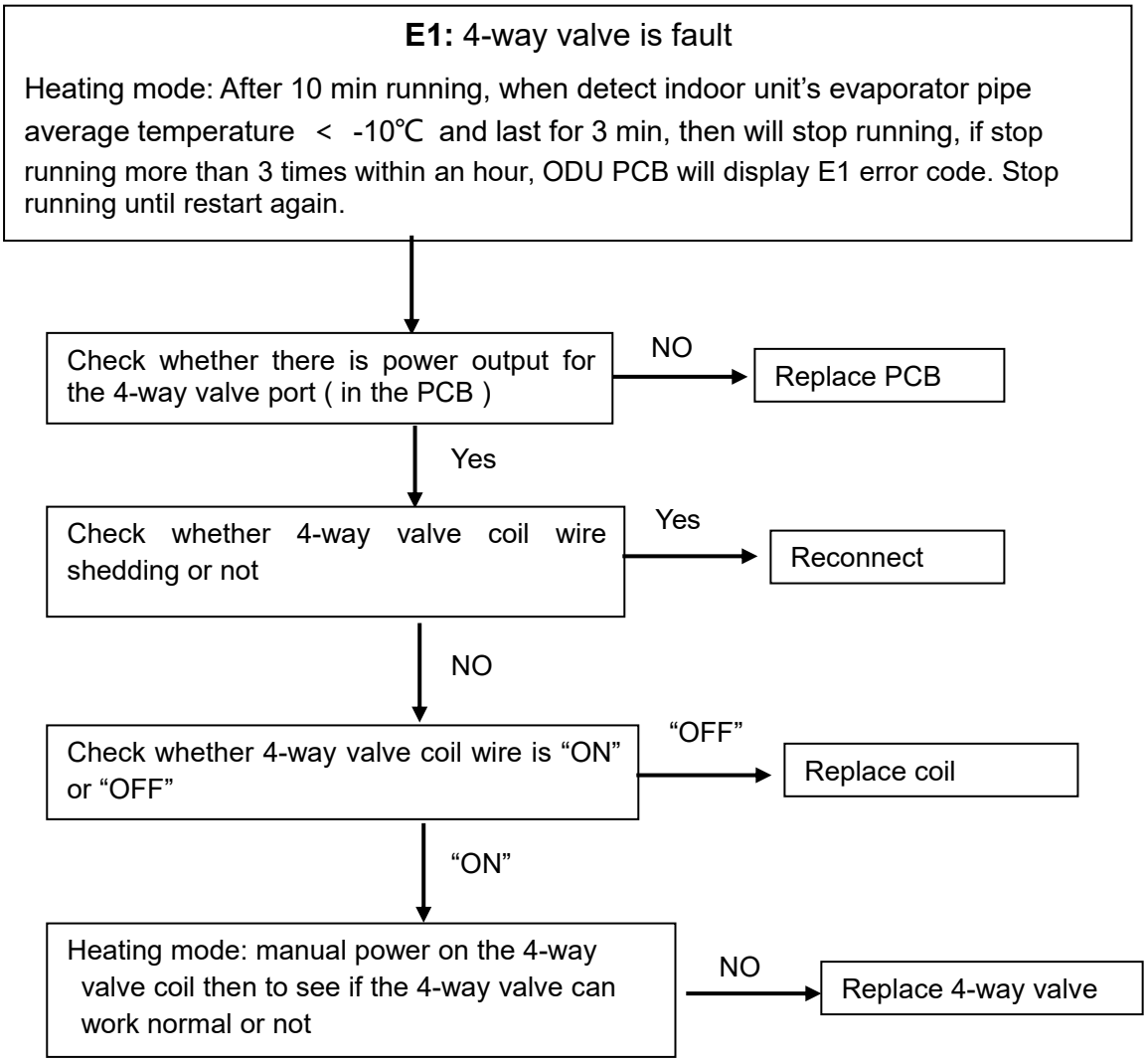
5.3 H4 Error code

H4： Low *pressure switch failure* "HPSa"

When detect the low pressure switch off and last for 1min， then system will stop running , IF low pressure switch ON and last for 20s ,then after 3 min standby the system will restart ,



5.4 E1 Error code

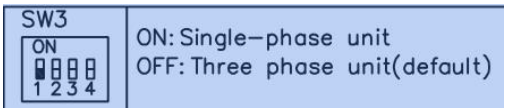


5.5 HJ Error code

HJ： Main power failure

When detect three phase single reverse phase, then will appear HJ Error code, whole system stop running.

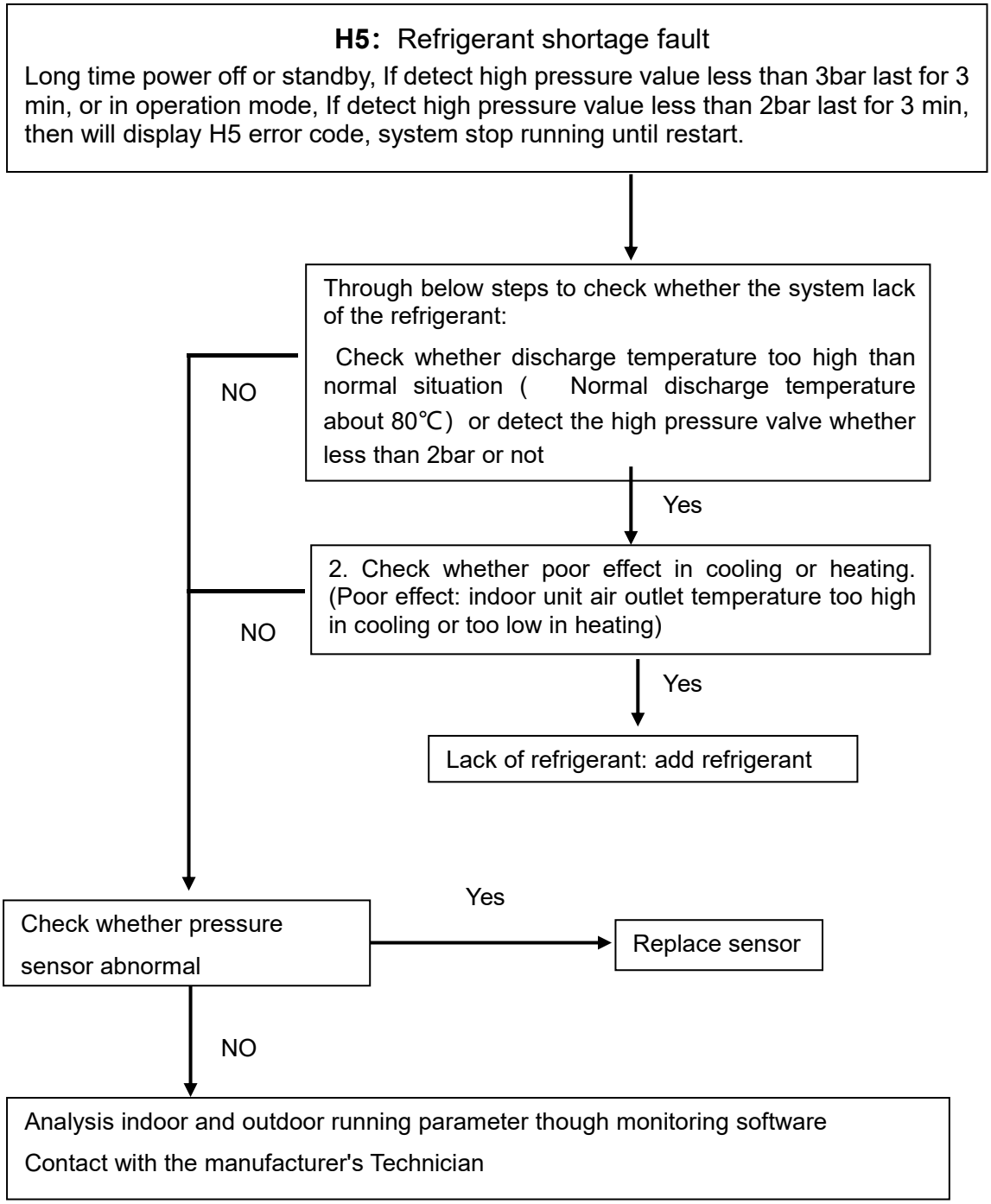
Check whether the SW3-1 switch in outdoor unit main PCB was set to “OFF “



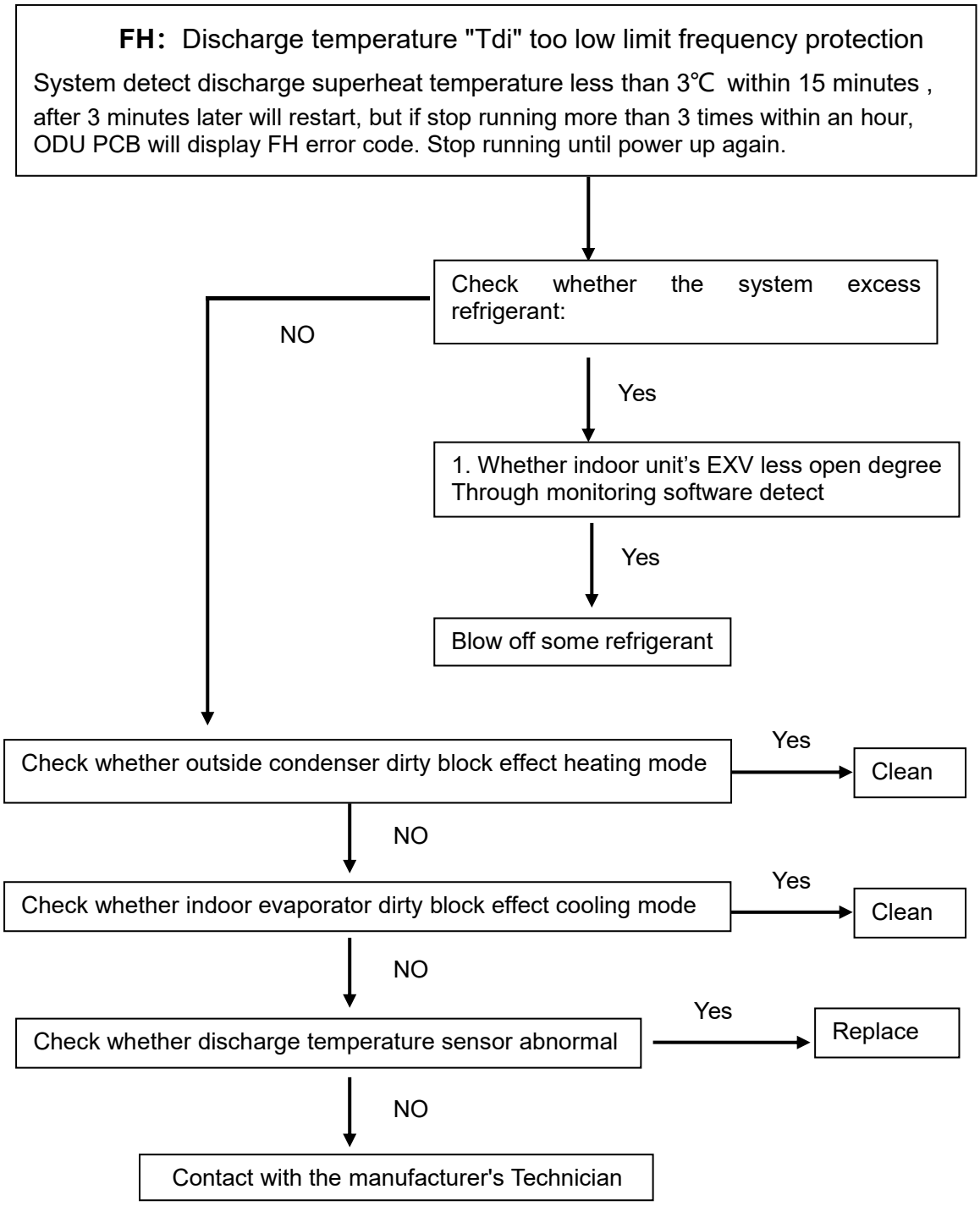
Yes → Change SW3-1 switch from “OFF” to” ON”

NO → Contact the manufacturer's Technician

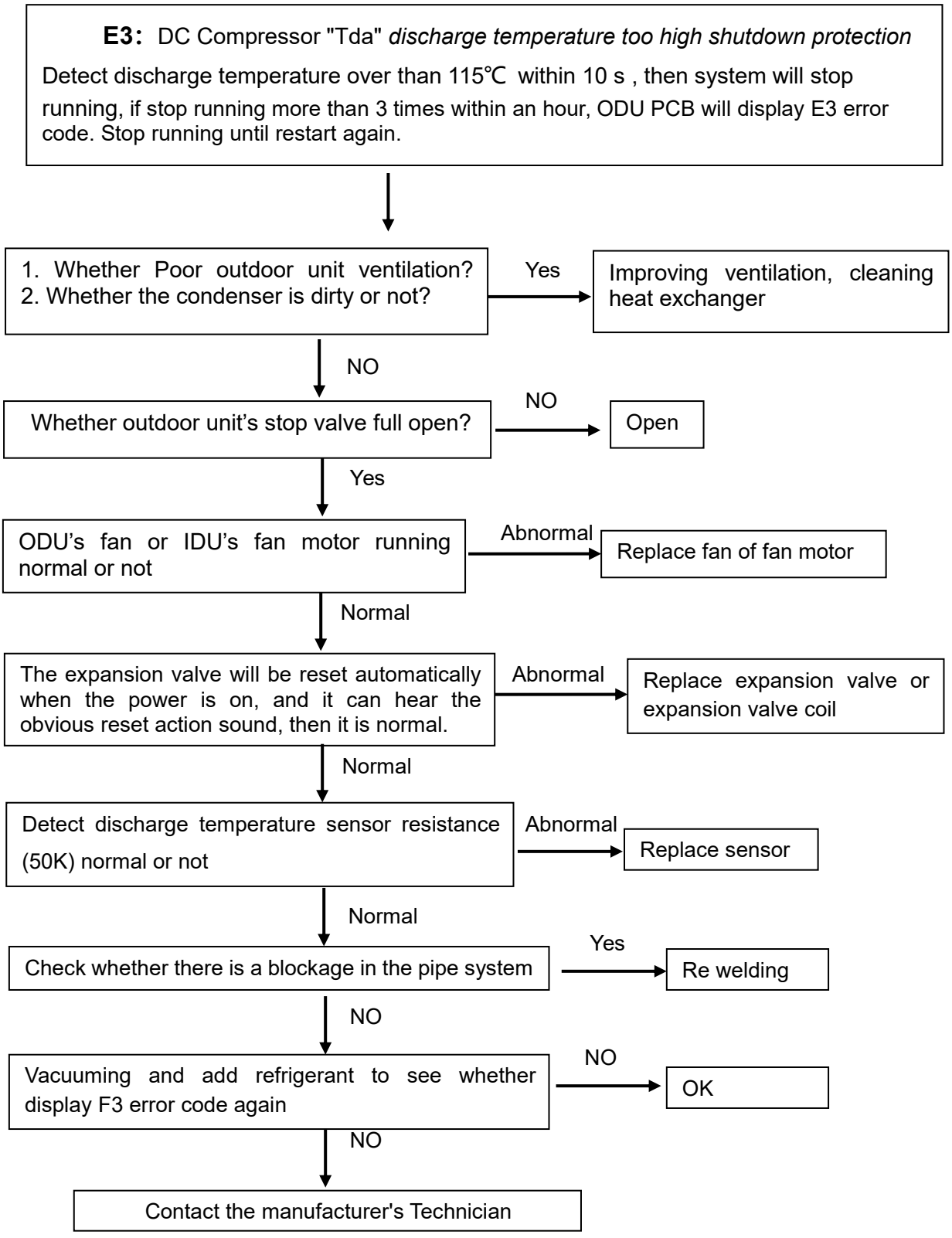
5.6 H5 Error code



5.7 FH Error code



5.8 E3 Error code



3. Appendix

Relation between temperature sensor of compressor and resistance

R25=50KΩ±1%			
B25/50=3950K ±1%			
T [℃]	Rmin [KΩ]	Rnom [KΩ]	Rmax [KΩ]
-20	449.9	464.7	479.9
-19	425.7	439.5	453.6
-18	402.9	415.7	428.8
-17	381.5	393.4	405.6
-16	361.3	372.3	383.6
-15	342.2	352.5	363.0
-14	324.3	333.9	343.7
-13	307.5	316.4	325.5
-12	291.5	299.8	308.3
-11	276.6	284.3	292.2
-10	262.4	269.6	276.9
-9	249.0	255.7	262.5
-8	236.5	242.7	249.0
-7	224.5	230.3	236.2
-6	213.3	218.7	224.2
-5	202.7	207.7	212.8
-4	192.7	197.3	202.0
-3	183.2	187.5	191.9
-2	174.3	178.3	182.4
-1	165.8	169.5	173.3
0	157.7	161.2	164.7
1	150.2	153.4	156.7
2	142.9	145.9	148.9
3	136.1	138.9	141.7
4	129.7	132.3	134.93
5	123.6	126.0	128.4
6	117.8	120.0	122.3
7	112.2	114.3	116.4
8	107.1	109.0	111.0
9	102.1	103.9	105.7
10	97.42	99.08	100.8
11	92.97	94.51	96.06

12	88.74	90.17	91.61
13	84.73	86.05	87.38
14	80.92	82.14	83.37
15	77.29	78.42	79.56
16	73.84	74.89	75.95
17	70.57	71.54	72.51
18	67.46	68.35	69.25
19	64.49	65.32	66.15
20	61.68	62.44	63.20
21	59.00	59.70	60.40
22	56.44	57.09	57.74
23	54.02	54.61	55.20
24	51.70	52.25	52.80
25	49.50	50.00	50.50
26	47.37	47.87	48.37
27	45.34	45.84	46.34
28	43.41	43.91	44.41
29	41.59	42.08	42.57
30	39.84	40.33	40.82
31	38.18	38.66	39.15
32	36.59	37.07	37.55
33	35.07	35.55	36.03
34	33.64	34.11	34.58
35	32.27	32.73	33.20
36	30.95	31.41	31.87
37	29.70	30.15	30.61
38	28.50	28.95	29.40
39	27.37	27.81	28.25
40	26.29	26.72	27.16
41	25.24	25.67	26.10
42	24.25	24.67	25.09
43	23.31	23.72	24.14
44	22.41	22.81	23.22
45	21.53	21.93	22.33
46	20.71	21.10	21.50
47	19.92	20.30	20.69
48	19.16	19.54	19.92

49	18.44	18.81	19.18
50	17.75	18.11	18.48
51	17.08	17.44	17.80
52	16.44	16.79	17.14
53	15.84	16.18	16.53
54	15.26	15.59	15.93
55	14.69	15.02	15.35
56	14.16	14.48	14.81
57	13.65	13.96	14.28
58	13.15	13.46	13.77
59	12.69	12.99	13.30
60	12.23	12.53	12.83
61	11.80	12.09	12.39
62	11.39	11.67	11.96
63	10.98	11.26	11.54
64	10.60	10.87	11.15
65	10.23	10.50	10.77
66	9.880	10.14	10.41
67	9.537	9.792	10.05
68	9.211	9.460	9.715
69	8.897	9.141	9.391
70	8.595	8.834	9.078
71	8.306	8.539	8.778
72	8.028	8.256	8.490
73	7.759	7.983	8.212
74	7.501	7.720	7.944
75	7.254	7.468	7.687
76	7.016	7.225	7.440
77	6.786	6.991	7.201
78	6.565	6.765	6.971
79	6.352	6.548	6.749
80	6.147	6.339	6.536
81	5.950	6.138	6.331
82	5.761	5.944	6.133
83	5.578	5.757	5.942
84	5.401	5.577	5.758
85	5.231	5.403	5.580

86	5.069	5.237	5.410
87	4.912	5.076	5.245
88	4.760	4.921	5.087
89	4.615	4.772	4.934
90	4.474	4.628	4.787
91	4.338	4.489	4.645
92	4.207	4.354	4.506
93	4.081	4.225	4.374
94	3.958	4.099	4.245
95	3.840	3.978	4.121
96	3.726	3.861	4.001
97	3.616	3.748	3.885
98	3.509	3.639	3.773
99	3.407	3.534	3.665
100	3.308	3.432	3.560
101	3.212	3.333	3.459
102	3.119	3.238	3.361
103	3.030	3.146	3.267
104	2.942	3.056	3.174
105	2.858	2.970	3.086
106	2.778	2.887	3.000
107	2.699	2.806	2.917
108	2.623	2.728	2.837
109	2.549	2.652	2.758
110	2.479	2.579	2.683
111	2.410	2.508	2.610
112	2.343	2.439	2.539
113	2.279	2.373	2.471
114	2.216	2.308	2.404
115	2.156	2.246	2.340
116	2.097	2.186	2.278
117	2.040	2.127	2.217
118	1.985	2.070	2.158
119	1.932	2.015	2.102
120	1.880	1.962	2.047

更新记录表

更新时间	更新版本	更新人	更新内容
2020.3.28	20200328 版	阳露	1.删除老版监控软件说明，新版的说明在多联机通用控制器手册体现
2020.3.31	20200331 版	阳露	1.删除安装部分信息，以研发说明书为准 2.增加电气原理图，修改控制板端口说明 3.修改 3D 爆炸图（所有） 4.增加总体信息&外机数据，整合技术和售后成一本
2020.4.16	20200416 版	魏文文	1.增加 ARV-H120/SR1DCS7、ARV-H140/SR1DCSA、ARV-H160/SR1DCSA 型号及相关信息